

APPROVED SOURCE (ALTERNATE SOURCES MUST BE APPROVED FOR USE BY ENGINEERING)	
SOURCE	SOURCE PART NUMBER
GEBR. TITGEMEYER GMBH & CO. KG	631 400

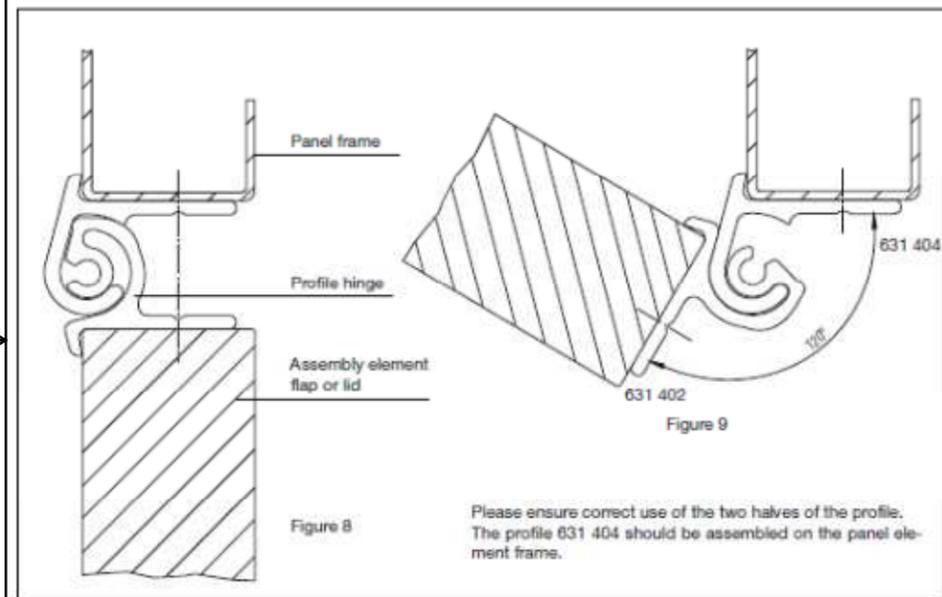
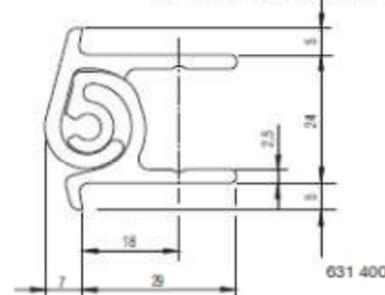
TITGEMEYER 

63.01.03.1

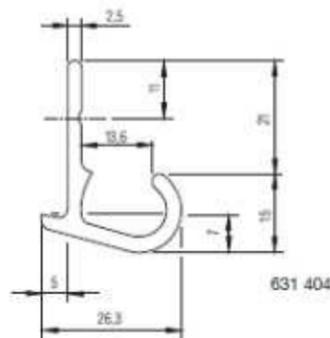
Vehicle Components

Continuous hinges
 Aluminium continuous hinges

GTO No. 631 400
Aluminium profile hinge
 Suitable solely for horizontal hinged flaps and lids - not for doors!
 Absolute precision, must only be dismantled in the open position!
 Length: 6000 mm
 Material: Aluminium AlMgSi 0.8, F28,
 Flap profile (631 402) self colour,
 Frame profile (631 404) anodised,
 E6 EV1, matt silver colour,
 Combined (both profiles)
 Weight: approx. 1.100 kg/m

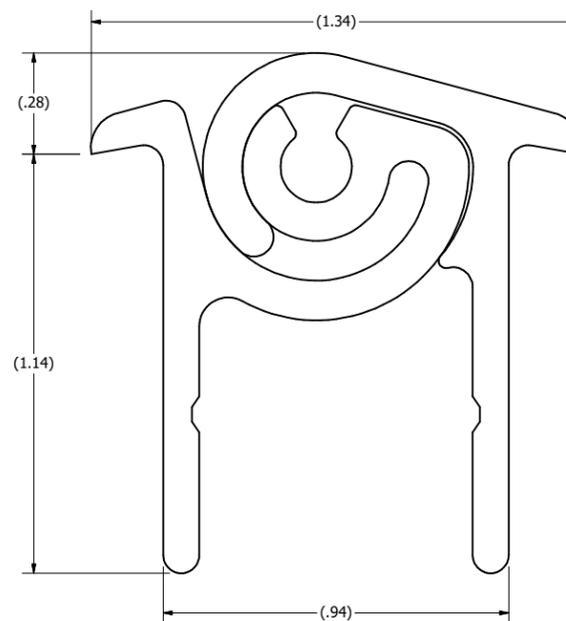
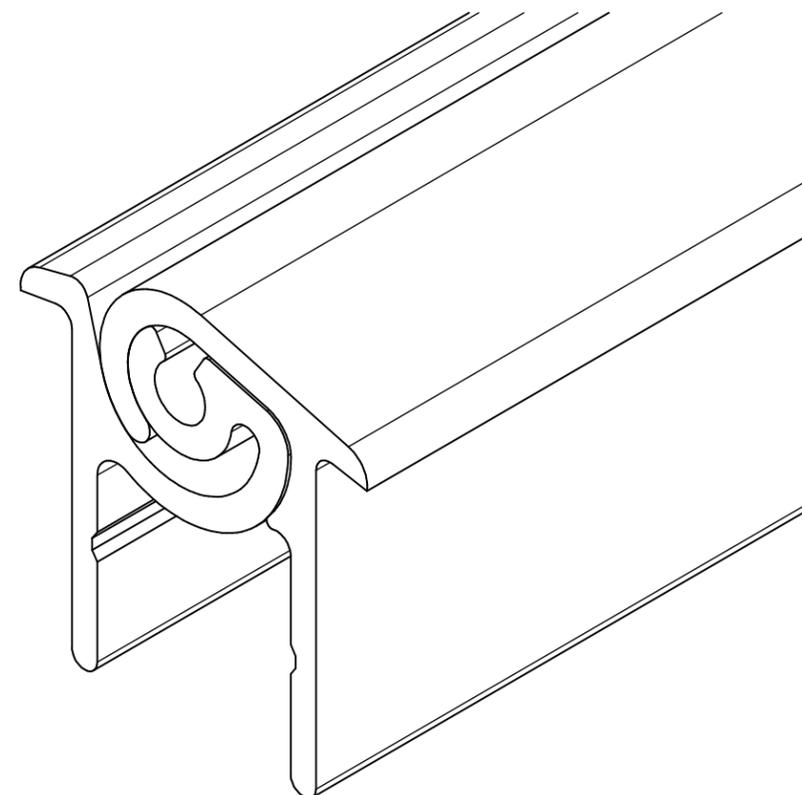


Rainwater channels
 The frame profile GTO No. 631 404 is ideal for use as a rainwater channel. See adjacent diagram:
 Length: 6000 mm
 Material: AlMgSi 0.8, F28, anodised,
 E6 EV1, colour silver
 Weight: approx. 0.500 kg/m



Profile drawings in scale of 1:1.
 The technical data is intended as a guide but is not binding!
 We reserve the right to carry out design modifications.

Gruppe 323(0505)1



- DRAWING IS PER WHCAN-54-363
 - APPLICABLE STANDARDS/SPECIFICATIONS IAW ASME Y14.100
 - ALL DIMENSIONS ARE IN **INCHES**, UNLESS OTHERWISE SPECIFIED
 - DIMENSIONAL LIMITS APPLY AFTER FINISHING, UNLESS OTHERWISE SPECIFIED
 - TOLERANCES ARE TO BE, UNLESS OTHERWISE SPECIFIED:
 .XXX ± 0.015 | ANGULAR ± 1° 125 ✓
 .XX ± 0.06 | M/C SURFACE
 .X ± 0.1
 - REMOVE ALL BURRS AND SHARP EDGES

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HINGE, CONTINUOUS	
EXTRUDED ALUMINUM	
THIRD ANGLE PROJECTION 	EST. WEIGHT N/A
DRAWING NO. 124233	REV 1
SIZE B	SHEET 1 of 1

ALPHA REVISION = PROTOTYPE
 NUMERIC REVISION = RELEASED