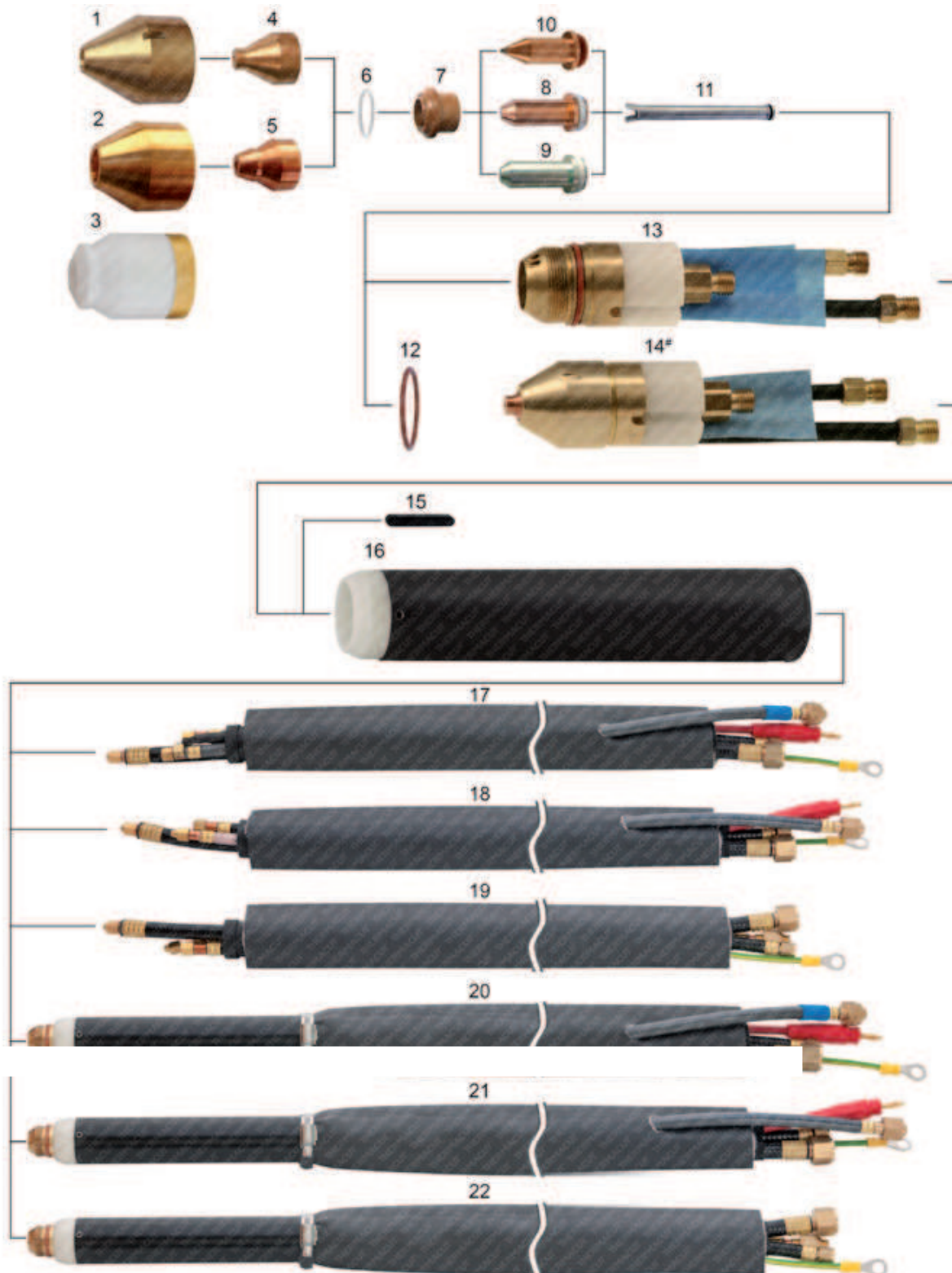


# REPLACEMENT PARTS SUITABLE FOR KJELLBERG®

PA-S20W®, PA-S25W®, PA-S40W®, PA-S45W®, PA-S70W®  
PB-S45W®



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PA-S20W®, PA-S25W®, PA-S40W®, PA-S45W®, PA-S70W®  
PB-S45W®

Item	Part No.	Ref. No.	Sh.Ref.No.	Description	Std.Pkg.	Item	Part No.	Ref. No.	Sh.Ref.No.	Description	Std. Pkg.
1.	T-8609	11.828.201.151		Nose Cap 6,0	1	13.	T-8926	11.828.301.100		Torch Body, Machine	1
2.	T-8617	11.830.301.151		Nose Cap 9,6	1	# 14.	T-8607#	11.828.201.100		Complete Torch, Machine	1
3.	T-10040	11.828.101.160		Protection Cap, Hand	1	NS	T-8710	11.828.001.820 OEM		Electrode Tool	1
4.	T-8611	11.828.201.410	Ll	Nozzle 1.0mm, Air, 45A	1	NS	T-8711	11.828.001.810		Nose Cap Tool	1
	T-8612	11.828.201.413	Ld	Nozzle 1.3mm, Air, 90A	1	15.	PT-12482	11.828.201.2503		Tube Pin	1
	T-8613	11.828.201.414	Le	Nozzle 1.4mm, Air, 120A	1	16.	T-8610	11.828.201.250		Tube complete, incl.pos.15	1
5.	T-8614	11.828.203.410	Lle	Nozzle 1.0mm, Lle, Air, 45A	1	17.	KT-1068	11.832.521.701		Cable Leads 10m PB-S45W-1/O <sub>2</sub>	1
	T-8615	11.828.203.413	Lde	Nozzle 1.3mm, Lde, Air, 90A	1	18.	KT-1373	K.PB-S45W-1L.15M.K		Cable Leads PB-S45W-1/L	1
	T-8616	11.828.203.414	Lee	Nozzle 1.4mm, Lee, Air, 130A	1	19.	KT-1296	11.832.401.701		Cable Leads 10m PB-S45W/L	1
	T-8736	11.828.213.613	Ade	Nozzle, 1.3mm ArH <sub>2</sub> , 80A	1		KT-1322	K.PB-S45WL.15M.K		Cable Leads 15m PB-S45W/L	1
	T-8737	11.828.213.614	Aee	Nozzle, 1.4mm ArH <sub>2</sub> , 100A	1	20.	KT-1208	11.832.521.006		Torch with Leads 6m PB-S45W-1/O <sub>2</sub>	1
	T-8738	11.828.213.616	Afe	Nozzle, 1.6mm ArH <sub>2</sub> , 130A	1		KT-1255	11.832.521.010		Torch with Leads 10m PB-S45W-1/O <sub>2</sub>	1
	T-8620	11.834.321.410	Lle-XL	Nozzle 1,0 45A O <sub>2</sub>	1	21.	KT-1413	11.832.501.006		Torch with Leads 6m PB-S45W-1/L	1
	T-8621	11.834.321.413	Lde-XL	Nozzle 1,3 90A O <sub>2</sub>	1		KT-1254	11.832.501.010		Torch with Leads 10m PB-S45W-1/L	1
	T-8622	11.834.321.414	Lee-XL	Nozzle 1,4 130A O <sub>2</sub>	1		KT-1272	K.PB-S45W-1L.15M		Torch with Leads 15m PB-S45W-1/L	1
6.	T-8601	10.575.036		O-Ring	1		KT-1230	11.832.501.1015		Torch with Leads 1,5m PB-S45W-1/L	1
7.	T-8604	11.828.001.153	Z111	Gas Guide	1	22.	KT-1402	11.832.401.006		Torch with Leads 6m PB-S45W/L	1
	T-10794	11.828.001.153K	Z111	Gas Guide, Ceramic	1		KT-1116	11.832.401.010		Torch with Leads 10m PB-S45W/L	1
8.	T-8605	11.828.001.3001	Kb	Cathode	5		KT-1054	K.PB-S45W-L.15M		Torch with Leads 15m PB-S45W/L	1
9.	T-4921	11.834.321.3001-AG		Cathode, Silver	5		KT-1356	K.PB-S45W-L.20M		Torch with Leads 20m PB-S45W/L	1
10.	T-8735	11.828.211.5001	Ka	Cathode ArH <sub>2</sub> (i)	5	NS	KT-1417	K.PB-S45W-1L.O <sub>2</sub> .20M		Torch with Leads 20m PB-S45W/L/O <sub>2</sub>	1
11.	T-8603	11.828.001.152		Cooling Tube	1		Different types of cable leads available on request				
12.	T-8602	10.575.052		O-Ring	1						

(i) This part may not be distributed on the German market. Thermacut accepts no responsibility in case of indirect sales to Germany.

# Including parts: torch 11.828.301.100, electrode 11.828.001.3001, swirl ring 11.828.001.153, o-ring 10.575.036, nozzle 11.828.203.413, nose cap 11.830.301.151

NS NOT SHOWN IN THE PICTURE