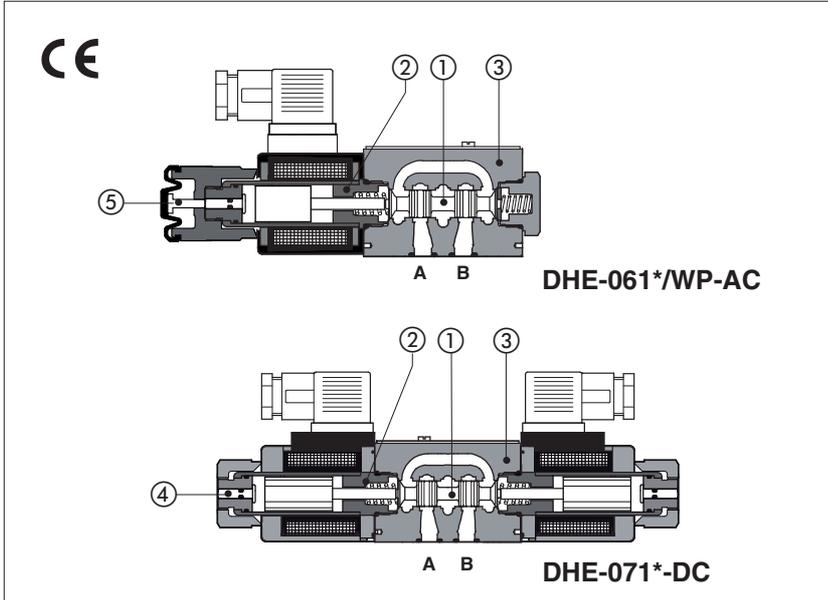


Solenoid directional valves type DHE

direct operated, high performances, ISO 4401 size 06



Spool type, two or three position direct operated valves with high performance threaded solenoids certified according the North American standard **cURus**.

Solenoids ② are made by:

- wet type screwed tube, different for AC and DC power supply, with integrated manual override pin ④
- interchangeable coils, specific for AC or DC power supply, easily replaceable without tools - see section ⑤ for available voltages

Standard coils protection **IP65** optional coils with IP67 AMP Junior Timer or lead wire connections.

Wide range of interchangeable spools ①, see section ②.

The valve body ③ is 3 chamber type made by shell-moulding casting with wide internal passages.

Mounting surface: **ISO 4401 size 06**

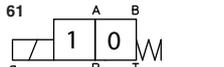
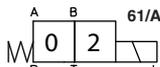
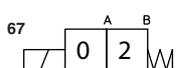
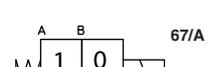
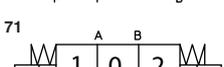
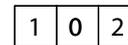
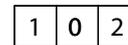
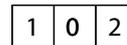
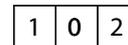
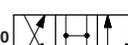
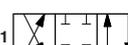
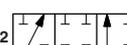
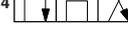
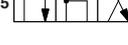
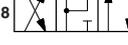
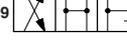
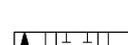
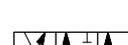
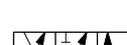
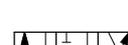
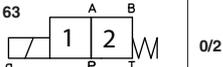
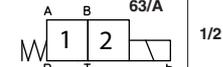
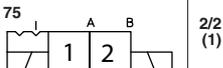
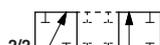
Max flow: **80 l/min**

Max pressure: **350 bar**

1 MODEL CODE

DHE - 0	61	1	/A	-	X	24 DC	**	/*
Directional control valves size 06							Series number	Seals material, see section ③: - = NBR PE = FKM BT = HNBR
Valve configuration, see section ②	61 = single solenoid, center plus external position, spring centered 63 = single solenoid, 2 external positions, spring offset 67 = single solenoid, center plus external position, spring offset 71 = double solenoid, 3 positions, spring centered 75 = double solenoid, 2 external positions, with detent						Voltage code, see section ⑤	
Spool type, see section ②.								
Options, see note 1 at section ④.								
								00-AC = AC solenoids without coils 00-DC = DC solenoids without coils X = without connector See section ④ for available connectors, to be ordered separately Coils with special connectors, see section ①⑦ XJ = AMP Junior Timer connector XK = Deutsch connector XS = Lead Wire connection

2 CONFIGURATIONS and SPOOLS (representation according to ISO 1219-1)

Configurations	Spools	Configurations	Spools
    	                    	  	   
	Note: see also section ④ note 3 for special shaped spools		(1) not available for configuration 75

3 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007		
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C		
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	15÷100 mm ² /s - max allowed range 2.8 ÷ 500 mm ² /s		
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 µm (β10 ≥75 recommended)		
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLDP	DIN 51524
Flame resistant without water	FKM	HFDR, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	
Flow direction	As shown in the symbols of table 2		
Operating pressure	Ports P,A,B: 350 bar; Port T 210 bar for DC version; 160 bar for AC version		
Rated flow	See diagrams Q/Δp at section 6		
Maximum flow	80 l/min , see operating limits at section 7		

3.1 Coils characteristics

Insulation class	H (180°C) for DC coils F (155°C) for AC coils Due to the occurring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree to DIN EN 60529	IP 65 (with connectors 666, 667, 669 correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric feature 5
Supply voltage tolerance	± 10%
Certification	cURus North American Standard

4 NOTES

1 Options

- A** = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.
- WP** = prolonged manual override protected by rubber cap.

⚠ The manual override operation can be possible only if the pressure at T port is lower than 50 bar - see section 12.

WPD/HE-DC = (only for DHE-DC) manual override with detent, to be ordered separately, see tab. K150

L1, L2, L3 = (only for DHE-DC) device for switching time control, installed in the valve solenoid, see section 9.
For spools 4 and 4/8 only device L3 is available.

FI, FV = with proximity or inductive position switch for monitoring spool position: see tab. E110.

MV, MO = auxiliary hand lever positioned vertically (MV) or horizontally (MO). For available configuration and dimensions see table E138.

2 Type of electric/electronic connector DIN 43650, to be ordered separately

- 666** = standard connector IP-65, suitable for direct connection to electric supply source.
- 667** = as 666, but with built-in signal led.
- 669** = with built-in rectifier bridge for supplying DC coils by alternate current (AC 110V and 230V - I_{max} 1A).
- E-SD** = electronic connector which eliminates electric disturbances when solenoid valves are de-energized.

3 Spools

- spools type **0** and **3** are also available as **0/1** and **3/1** with restricted oil passages in central position, from user ports to tank.
- spools type **1, 4, 5** and **58** are also available as **1/1, 4/8, 5/1** and **58/1**. They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type **1, 1/2, 3, 8** are available as **1P, 1/2P, 3P, 8P** to limit valve internal leakages.
- Other types of spools can be supplied on request.

5 ELECTRIC FEATURES

External supply nominal voltage ± 10%	Voltage code	Type of connector	Power consumption (2)	Code of spare coil DHE	
12 DC	12 DC	666 or 667	30 W	COE-12DC	
14 DC	14 DC			COE-14DC	
24 DC	24 DC			COE-24DC	
28 DC	28 DC			COE-28DC	
48 DC	48 DC			COE-48DC	
110 DC	110 DC			COE-110DC	
125 DC	125 DC			COE-125DC	
220 DC	220 DC			COE-220DC	
110/50 AC	110/50/60 AC			58 VA (3)	COE-110/50/60AC (1)
230/50 AC	230/50/60 AC				COE-230/50/60AC (1)
115/60 AC	115/60 AC	80 VA (3)	COE-115/60AC		
230/60 AC	230/60 AC		COE-230/60AC		
110/50 AC - 120/60 AC	110 RC	669	30 W	COE-110RC	
230/50 AC - 230/60 AC	230 RC			COE-230RC	

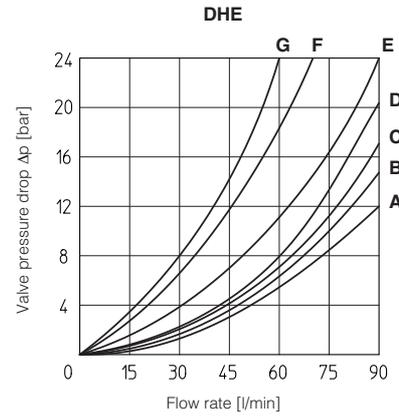
(1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10 ÷ 15% and the power consumption is 52 VA.

(2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.

(3) When solenoid is energized, the inrush current is approx 3 times the holding current.

6 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

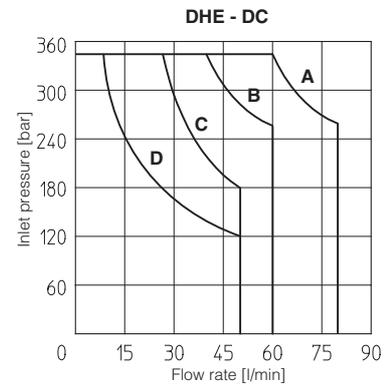
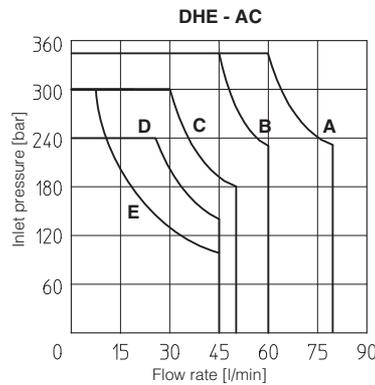
Flow direction Spool type	Flow direction				
	P→A	P→B	A→T	B→T	P→T
0, 0/1	A	A	C	C	D
1, 1/1, 1/9	D	C	C	C	
3, 3/1	D	D	A	A	
4, 4/8, 5, 5/1, 49, 58, 58/1, 94	F	F	G	C	E
1/2, 0/2	D	D	D	D	
6, 7, 16, 17	D	D	D	D	
8	A	A	E	E	
2	D	D			
2/2	F	F			
09, 19, 90, 91	E	E	D	D	
39, 93	F	F	G	G	



7 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value ($V_{nom} - 10\%$). The curves refer to application with symmetrical flow through the valve (i.e. P→A and B→T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

Curve	Spool type	
	AC	DC
A	1, 1/2, 8	0, 0/1, 1, 1/2, 3, 8
B	0, 0/1, 0/2, 1/1, 1/9, 3	0/2, 1/1, 6, 7, 1/9, 19
C	3, 3/1, 6, 7	3/1, 4, 4/8, 5, 5/1, 16, 17, 19, 39, 58, 58/1, 09, 90, 91, 93, 94
D	4, 4/8, 5, 5/1, 16, 17, 19, 39, 58, 58/1, 09, 90, 91, 93, 94	2, 2/2
E	2, 2/2	-



8 SWITCHING TIMES (average values in msec)

Test conditions: - 36 l/min; 150 bar
- nominal voltage
- 2 bar of counter pressure on port T
- mineral oil: ISO VG 46 at 50°C

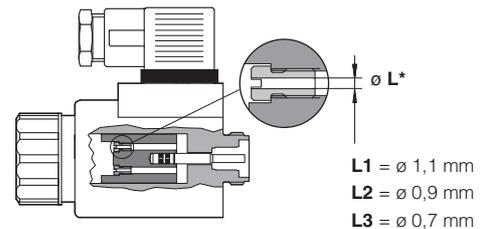
The elasticity of the hydraulic circuit and the variations of the hydraulic characteristics and temperature affect the response time.

Valve	Switch-on AC	Switch-off AC	Switch-on DC	Switch-off DC
DHE	10 - 25	20 - 40	30 - 50	15 - 25
DHE*/L1	—	—	60	60
DHE*/L2	—	—	80	80
DHE*/L3	—	—	150	150

9 DEVICES FOR THE SWITCHING TIME CONTROL

These devices are used to control the valve's switching time (only for DC version) and therefore reduce the hammering shocks in the hydraulic circuit.

Options L1, L2, L3 control the switching time in both moving directions of the valve spool by means of calibrated restrictors installed in the solenoid anchor.



10 SWITCHING FREQUENCY

Valve	AC (cycles/h)	DC (cycles/h)
DHE + 666 / 667	7200	15000

11 COIL WITH SPECIAL CONNECTORS only for voltage supply 12, 14, 24, 28 Vdc

AMP Junior timer connector	Deutsch connector DT-04-2P	Lead Wire connection
<p>Options -XJ Coil type COEJ AMP Junior Timer connector Protection degree IP67</p>	<p>Options -XK Coil type COEK Deutsch connector DT-04-2P male Protection degree IP67</p>	<p>Options -XS Coil type COES Lead Wire connection Cable length = 180 mm</p>

Note: for the electric characteristics refer to standard coils features - see section 5

12 DIMENSIONS [mm]

ISO 4401: 2005

Mounting surface: 4401-03-02-0-05

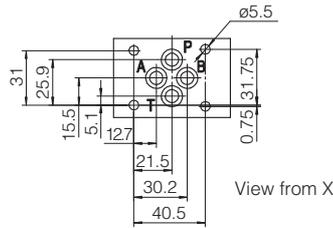
Fastening bolts: 4 socket head screws:

M5x30 class 12.9

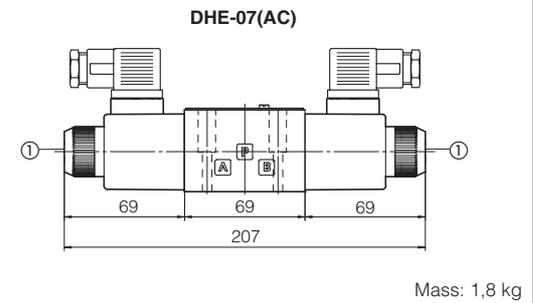
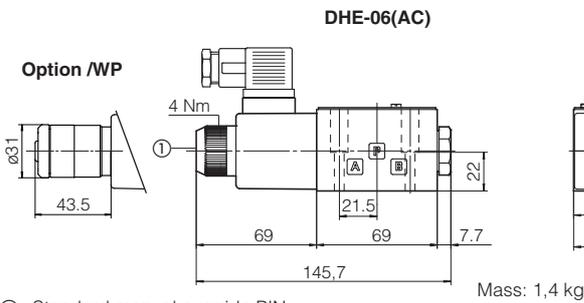
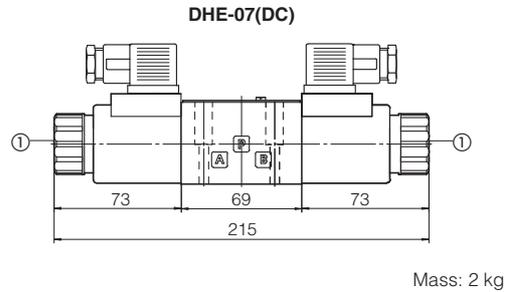
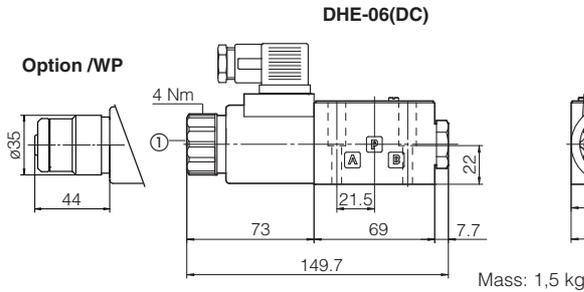
Tightening torque = 8 Nm

Seals: 4 OR 108

Ports P,A,B,T: Ø = 7.5 mm (max)



P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT



① Standard manual override PIN

⚠ The manual override operation can be possible only if the pressure at T ports is lower than 50 bar

Overall dimensions refer to valves with connector 666

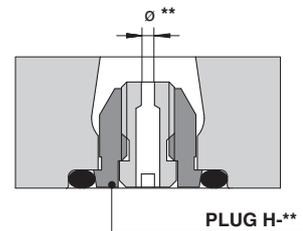
13 PLUG-IN RESTRICTOR (to be ordered separately)

The use of plug-in restrictors in valve's ports P or A or B may be necessary in case of particular conditions as long flexible hoses or the presence of accumulators which could cause at the valve switching instantaneous high flow peaks over the max valve's operating limits.

Ordering code:

PLUG H - ******

08, 10, 12, 15 calibrated orifice diameter in tenths of mm
 Example PLUG-H-12 = orifice diameter **1,2 mm**
 Other orifice dimensions are available on request



14 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 (to be ordered separately)

666, 667 (for AC or DC supply)		669 (for AC supply)		CONNECTOR WIRING		
				666, 667 1 = Positive ⊕ 2 = Negative ⊖ 3 = Coil ground		669 1,2 = Supply voltage V _{ac} 3 = Coil ground
SUPPLY VOLTAGES						
666 All voltages	667 24 AC or DC 110 AC or DC 220 AC or DC	669 110/50 AC 110/60 AC 230/50 AC 230/60 AC				

Note: for electronic connectors type **E-SD**, see tab. K500

15 MOUNTING SUBPLATES

Model	Ports location	GAS Ports A-B-P-T	Ø Counterbore [mm] A-B-P-T	Mass [kg]
BA-202	Ports A, B, P, T underneath;	3/8"	-	1,2
BA-204	Ports P, T underneath; ports A, B on lateral side	3/8"	25,5	1,8
BA-302	Ports A, B, P, T underneath	1/2"	30	1,8

The subplates are supplied with 4 fastening bolts M5x50. Also available are multi-station subplates and modular subplates. For further details see table K280.