

MULTI-COMPONENTS

IEC electric motor range from size 132 up to size 355



BELL-HOUSING & COUPLING SIZING

A GUIDE TO SELECT THE CORRECT BELL-HOUSING AND DRIVE COUPLING

DATA REQUIRED

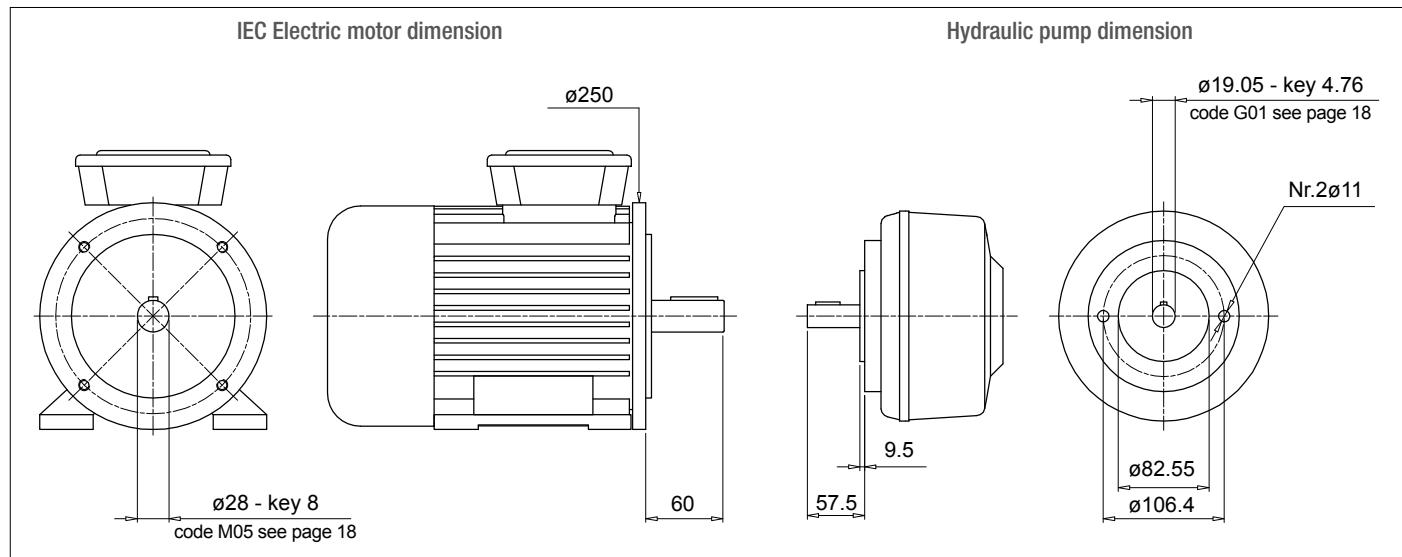
- Electric motor power/motor size
- Manufacturer and pump type

TO VERIFY:

- 1 - Pump and motor shaft dimensions (see electric motor data sheet)
- 2 - Shaft and flange pump (see pump data sheet)

Example:

- Electric motor 2.2 kW - size 100-112
- Atos pump code PFE31 - Shaft 1



Bell-Housing's length calculation

- $H = 60 + 18 + 57.5 = 135.5 \text{ mm}$ ($18 = \text{Sp spider}$ - see page 31)
- Choose type of bell-housing (LMC - LMS):
For monobloc bell-housing LMC/LDC series see pages 63 ÷ 69
For Low noise bell-housing LMS/LDS series see pages 71 ÷ 77
For Multi-components 2-3 bell housing series see pages 79 ÷ 99

Note:

The length of bell-housing must be \geq than the length calculated (135.5 mm)

Case A

Solution with monobloc bell-housing series **LMC/LDC**

Pages 63 ÷ 69 for IEC Electric motor size 100-112 - LMC250

LMC 250 bell-housing with height ≥ 135.5 - LMC250AFSQ

The bell-housing code must be completed with pump drilling code (see pages 48-49).
For the specific case:

Spigot hole 82.55 - PCD 106.4 - Nr.2 holes M10 : Drilling code 060

Definitive bell-housing code **LMC250AFSQ060**

Case B

Solution with low noise bell-housing series **LMS/LDS**

Pages 71 ÷ 77 for IEC Electric motor size 100-112 - LMS250

LMS 250 bell-housing with height ≥ 135.5 - LMS250AFSA

The bell-housing code must be completed with pump drilling code (see pages 48-49).
For the specific case:

Spigot hole 82.55 - PCD 106.4 - Nr.2 holes M10 : Drilling code 060

Definitive bell-housing code **LMS250AFSA060**

BELL-HOUSING & COUPLING SIZING

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Coupling selection

Motor half-coupling (see page 26)

For IEC Electric motor size 100/112, the half-coupling is **SGEA21M05060FG**

Spider (see page 31)

For SGEA21, EGE2 - EGE2RR

(choose spider material on the base of the application, oil, temperature and cycle machine, etc.)

Pump half-coupling

Choose the drilling code - see pages 18-19 for shaft 19.05 - key 4.76 - code: **G01**

Pump half-coupling length = BH length - THK Spider - THK Spigot

$$LMC = 138 \text{ mm} - 60 - 18 - 9.5 = 50.5 \text{ mm}$$

$$LMS = 148 \text{ mm} - 60 - 18 - 9.5 = 60.5 \text{ mm}$$

LMC - Choose the half-coupling's length at page 26 \leq 50.5 mm.

LMS - Choose the half-coupling's length at page 26 \leq 60.5 mm.

LMC - Available length for SGEA21 = 50 mm

LMS - Available length for SGEA21 = 60 mm

Half coupling for LMC: **SGEA21G01050FG**

Half coupling for LMS: **SGEA21G01050FG**

SOFTWARE FOR AUTOMATIC CALCULATION

available on the web site www.mpfiltrri.com

Vane / Piston / Screw pumps

AKA AKMM03Z0066	HYDRAULIC PUMP - Technical Data
Pump	L1: 57.5 d1: 19.05 Ch: 4.76 S: 9.5 PD: 82.55 Int: 106 Nr: 2 F: M10
Electric Motor	ELECTRIC MOTOR - Technical Data
N. Poles: 2P Type: 83-85 Size: 100-112 Kw: 3-4 Hp: 4-5,44	L: 60 d1: 28 Flg.: 250 Ch: 8
Coupling material: <input checked="" type="radio"/> Aluminum <input type="radio"/> Cast Iron <input checked="" type="checkbox"/> Allow alternative material	
Result	Monobloc Bellhousing: Modular Bellhousing: Silenced Bellhousing:
Coupling: M03 - Z0066 Drilling Pump: S060 Pump Shaft: G01 Motor Shaft: M05	For other solution please contact technical department Monobloc Bellhousing: Pump half-coupling with grub screw Modular Bellhousing: OK Silenced Bellhousing: OK

CLICK HERE TO PROCEED

Note: for multi pumps we recommend to use a specific support on the base of the pump's dimensions and weight.

Step 1 Select "BELL-HOUSING & COUPLING"

This screenshot shows the software's main interface. On the left, a sidebar lists categories like 'Bell Housing & Coupling', 'Gear boxes', 'Vane / Piston / Screw pumps', 'Description', and 'MP FILTRI POWER TRANSMISSION'. The central area displays 'HYDRAULIC PUMP - Technical Data' with dimensions L1=12, D1=25, D2=18, H1=140, M=2, and P=M12. Below it is 'ELECTRIC MOTOR - Technical Data' with dimensions L=130, D1=120, D2=100, H=117.5, and G=12. A large orange button at the bottom right says 'CLICK HERE TO PROCEED'.

Step 2 Choose Manufacturer:
select "Pump type" and "Pump model"

This screenshot shows the software after selecting a manufacturer. The 'Pump' section in the center has been populated with 'Manufacturer: BOSCH RIDGIDTH', 'Pump type: A39Y00', and 'Pump model: A39Y0045'. The 'ELECTRIC MOTOR - Technical Data' section remains the same as in the previous step.

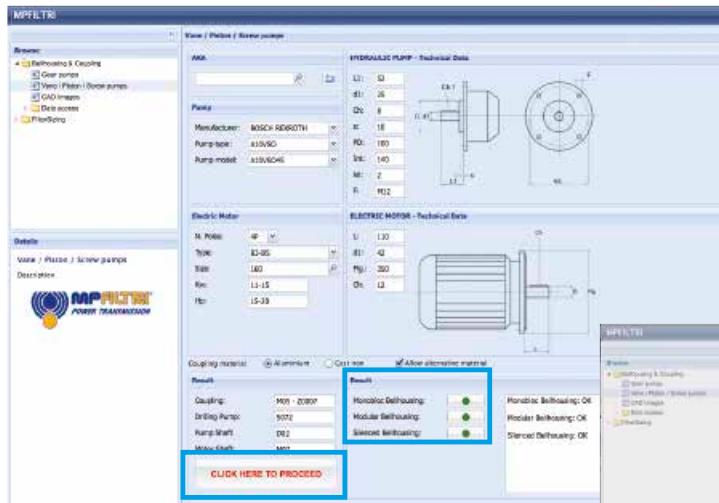
Step 3 Choose nr° of poles of "Electric motors":
select "Electric motors type" and "Electric motors size"

This screenshot shows the software after selecting electric motor parameters. The 'Electric Motor' section in the center has been populated with 'S. Poles: 4P', 'Type: 60-65', 'Size: 180', 'H: 117.5', and 'G: 12'. The 'ELECTRIC MOTOR - Technical Data' section remains the same as in the previous steps.

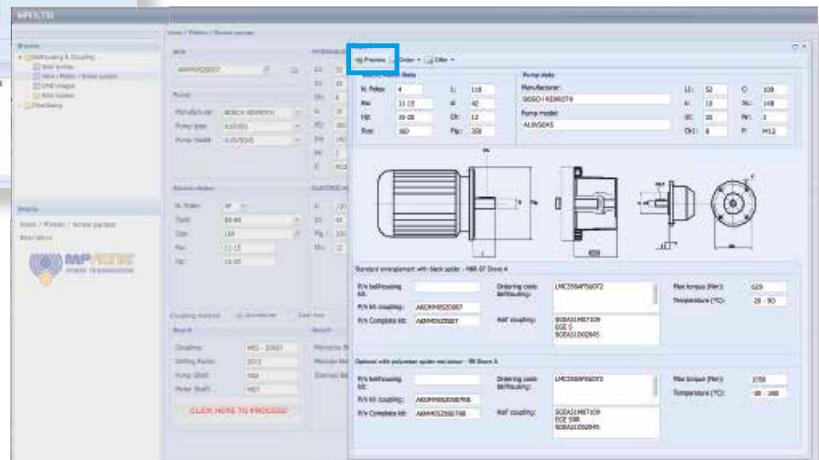
Step 4 Choose Coupling material

This screenshot shows the software after selecting coupling material. The 'Coupling material' section in the center has been populated with 'Coupling: M05 - 2000T', 'Driving Poles: 502', 'Pump shaft: D02', and 'Motor shaft: M07'. The 'ELECTRIC MOTOR - Technical Data' section remains the same as in the previous steps.

Step 5 Push “**CLICK HERE TO PROCEED**”, then choose best solution for your application.



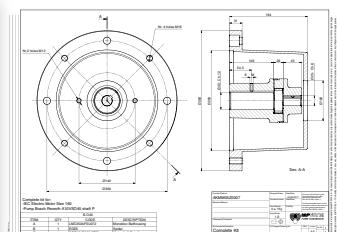
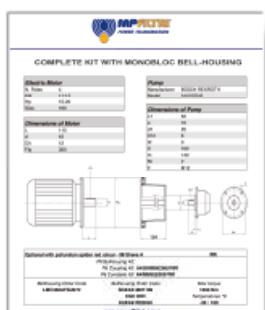
Step 6 Push “**PREVIEW**” to download the reports.



Step 7



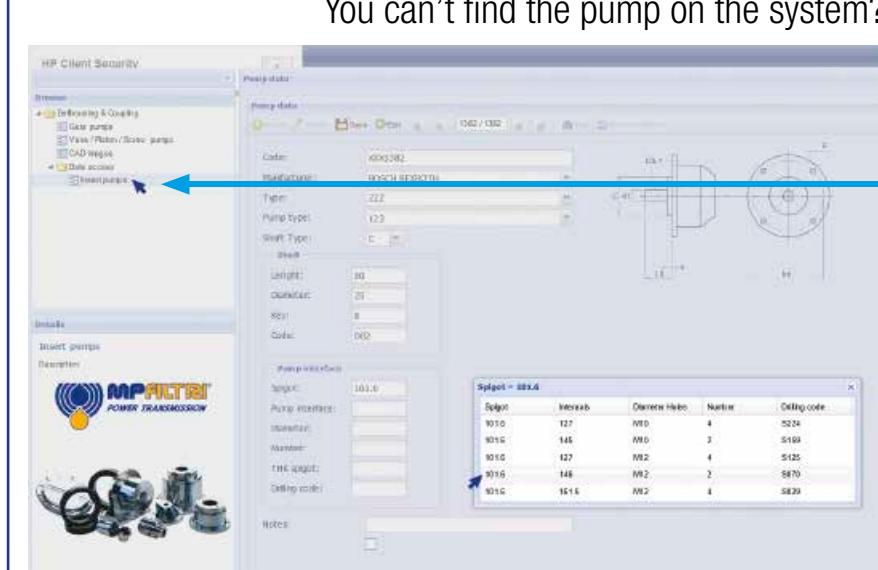
Download PDF
Datasheet and “DXF Drawing” of your selection



You can't find the pump on the system?

NEW FEATURE!!

Insert pump's dimension on the section
“**INSERT PUMP**” and follow the instructions
to achieve the couplings components code



Noise is a particularly pervasive problem so much so that there have been statutory regulations in place now for some years, designed to limit harmful occupational exposure.

Many of the machines used in industry today are equipped with oil-hydraulic systems, which happen to be a major source of noise.

① THEORY AND DEFINITION OF NOISE

From a health and hygiene standpoint, noise can be defined as an unpleasant and undesirable sound, or an unpleasant and annoying or intolerable auditory sensation (noise being any sound phenomena that may be accompanied by sensations of disturbance and pain). By definition, acoustic phenomena are oscillatory in character, propagated in a flexible medium and causing pressure variations at the points, and the areas adjacent to those points, through which they pass.

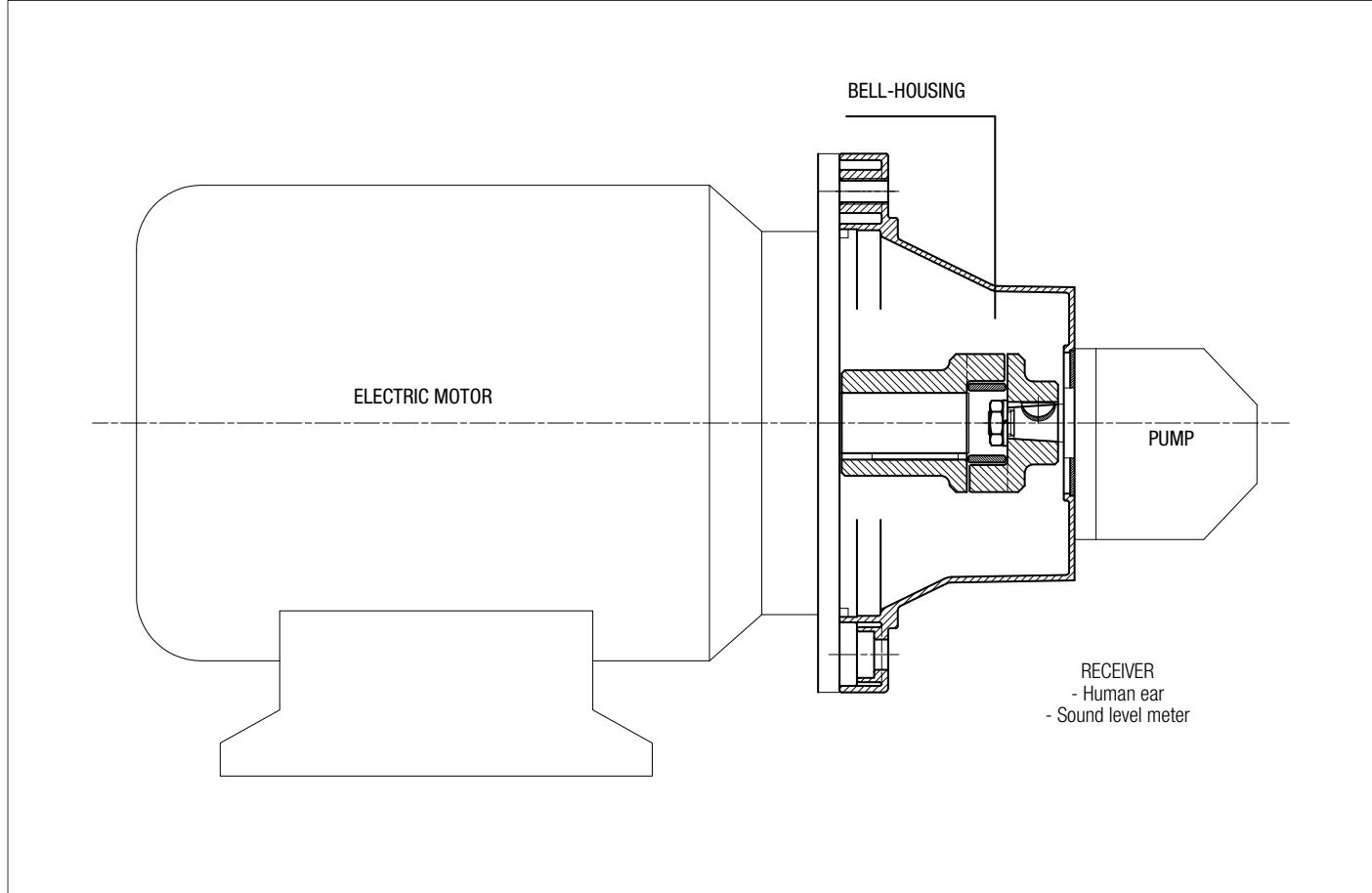
② SOUND

Technically considered, certain elements must be present simultaneously for acoustic phenomena to occur:

- Sound source
- Transmission medium
- Receive

The electric motor and the pump, together with the drive coupling, are the SOURCE OF THE NOISE. The Bell-housing is the noise transmission MEDIUM. Depending on whether the monobloc bell-housing is a rigid or low noise type, there will be variations in the flexible properties of the transmission medium. The acoustic phenomena are dissimilar in the two cases, given the differences in pressure variation and particle displacement.

MOTOR AND PUMP UNIT



Low noise bell-housing will help to attenuate the transmission of vibrations and the emission of noise generated by the system. Self-evidently, however, the mere adoption of a low noise bell-housing will achieve little unless the motor and pump are correctly installed on the machine or on the tank of the hydraulic power unit.

Should be followed in order to achieve best possible results and correct installation:

① MOTOR AND PUMP UNIT MOUNTED HORIZONTALLY ON OIL TANK LID

- The suction pipe attached to the pump must be rigid and fitted using a resilient bulkhead flange of the FTA series, which helps to cushion the vibrations propagated between the pipe and the tank lid. If pipes need to be bent, the radius of curvature must be at least 3 times the pipe diameter. Do not use elbow fittings, as these will significantly increase pressure losses.
- The pressure pipeline of the pump must be flexible and long enough to include bends with the minimum radius of curvature recommended by the manufacturer for the specified operating pressure.
- The return pipeline running from the service to the filter must be flexible. Where oil is returned directly to the tank of the hydraulic power unit through a rigid pipe, it is advisable to use a resilient bulkhead flange of the FTR series, which helps to cushion the vibrations propagated between the pipe and the tank lid.
- Anti-vibration devices (resilient mounts or damping rods) must be located under the feet of the electric motor or the PDM foot brackets, depending on the mounting position of the motor.
- The lids of hydraulic oil tanks must be sturdy enough to support the load they carry.

② MOTOR AND PUMP UNIT MOUNTED HORIZONTALLY ON MACHINE

- As a matter of good practice, the oil tank and motor-pump unit should be mounted on a single supporting frame of strength sufficient to support the load.
- If the hydraulic system is fitted with a side-mounted filter, the suction pipeline to the pump must be flexible and long enough to include bends with the minimum radius of curvature recommended by the manufacturer.
- If the suction filter is not side mounted, the pipeline should be rigid and installed in conjunction with a compensating coupling.
- The pressure pipeline of the pump must be flexible, and long enough to include bends with the minimum radius of curvature recommended by the manufacturer for the specified operating pressure.
- The return pipeline running from the service to the filter must be flexible. Where oil is returned directly to the tank of the hydraulic power unit through a rigid pipe, it is advisable to use a resilient bulkhead flange of the FTR series, which helps to cushion the vibrations propagated between the pipe and the tank lid.
- Anti-vibration devices (resilient mounts or damping rods) must be located under the feet of the electric motor or the PDM foot brackets, depending on the mounting position of the motor.

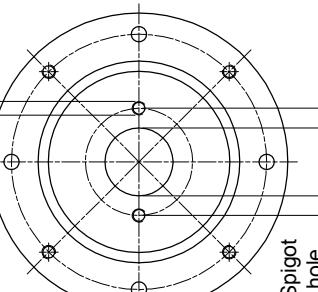
FINAL CONSIDERATION

For best results, in any event, the motor-and-pump unit should be incorporated into the hydraulic system in such a way that no one component is rigidly associated with another, resulting in the propagation of vibration, and consequently noise.

RECOMMENDED TIGHTENING TORQUES FOR MOTOR/PUMP FIXING ON THE BELL-HOUSING

M6	10 N·m	M16	205 N·m
M8	15 N·m	M18	280 N·m
M10	50 N·m	M20	400 N·m
M12	84 N·m	M22	530 N·m
M14	135 N·m	M24	690 N·m

Note: The above guidelines are indicative only and subordinate to the solutions adopted ultimately by design engineers.

Valid configuration for bell-housing up to ø400					
 <p>Bell-housing with nr. 2 holes at pump interface, aligned with through holes at motor interface.</p>					
40	72.00	M8	2	191	-
	88.90	M8	4	096	-
45.2	71.80	M8	4	120	-
	80.00	M8	2	052	ISO3019-2-50-B2
	93.00	M10	2	053	-
50	60.00	M5	4	280	-
	63.00	ø7	4	057	-
	93.00	M8	2	287	-
50.8	82.50	M8	2	050	SAE A-A 50-2
56	76.00	M6	4	234	-
57.15	106.40	ø11	2	212	-
	74.00	M10	4	098	-
60	98.50	M6	4	147	-
	75.00	M6	4	227	-
62.7	157.20	M12	4	231	-
	100.00	M8	2	042	ISO3019-2-63-B2
	125.00	M6	4	043	-
63	85.00	M8	4	044	-
	80.00	M8	2	051	-
	80.00	ø8,5	4	058	-
	100.00	M10	2	062	-
	85.00	M8	4	168	ISO3019-2-63-B4
	90.00	M8	4	271	-
65	90.00	M8	4	073	-
70	84.00	ø7	4	289	-
71.8	88.90	M10	4	047	-
75	102.00	M10	4	139	-
	100.00	M8	4	024	ISO3019-2-80-B4
	103.20	M8	2	045	ISO3019-2-80-B2
80	100.00	ø11	4	059	-
	100.00	M10	2	061	-
	110.00	M10	2	063	-
	140.00	M10	2	064	-
	115.00	M10	2	065	-
	100.00	M10	4	067	-
	106.40	M10	2	083	-
	130.00	M8	4	087	-
	100.00	ø8,5	4	093	-
	113.00	M12	4	104	-
	95.00	M8	4	169	-
	103.00	M8	4	242	-
	110.00	M10	4	272	-
82.55	106.40	M10	2	060	SAE A 82-2
	105.00	M10	4	097	-
	106.40	M8	2	254	-
	146.00	M12	2	260	-
	110.00	M10	2	284	-
85	106.40	M10	2	066	-
	112.00	M8	2	134	-
90	105.00	M8	4	156	-
	118.00	ø9	2	163	-
	112.00	ø9	2	164	-
	140.00	M8	4	088	-
92	145.00	M10	4	089	-

"-": configuration out of ISO & SAE Standard

Spigot hole [mm]	PCD	D	Nr. holes	Code	Type
95	115.00	M8	4	137	-
	127.00	M10	4	131	-
98.4	125.00	ø11	4	128	-
100	125.00	M10	2	023	ISO3019-2-100-B4
	125.00	M10	4	025	ISO3019-2-100-B2
	125.00	ø11	4	031	-
	125.00	M5	4	032	-
	190.00	ø15	4	038	-
	125.00	ø13	4	041	-
	125.00	M12	2	071	-
	140.00	M12	2	072	-
	146.00	M12	2	075	-
	126.00	M10	2	106	-
	120.00	M8	4	122	-
	160.00	M10	4	141	-
	150.00	M10	4	150	-
101.6	161.50	M12	4	029	-
	146.00	M12	2	070	SAE B 101-2
	127.00	M12	4	125	-
	146.00	M10	2	159	-
	127.00	M10	4	224	-
105	146.00	M12	2	076	-
110	175.00	M10	4	110	-
	130.00	M8	4	154	-
	200.00	M10	4	202	-
115	135.00	M10	4	219	-
	145.00	M12	4	273	-
	140.00	M12	2	074	-
112	140.00	M10	2	138	-
116	130.00	M10	4	264	-
	180.00	M12	4	198	-
	160.00	M14	2	084	-
120	210.00	M16	2	094	-
	145.00	M10	4	155	-
	150.00	ø13	4	267	-
125	160.00	M12	4	026	ISO3019-2-125-B4
	160.00	ø13	4	033	-
	160.00	M12	2	079	-
	180.00	M16	2	082	ISO3019-2-125-B2
	155.00	M10	4	102	-
	160.00	ø17	4	113	-
	200.00	M12	4	114	-
	181.20	M16	2	136	-
	200.00	M16	4	200	-
	180.00	ø20	4	215	-
127	170.00	ø18	4	237	-
	161.50	M12	4	021	-
	181.20	M16	2	080	SAE C 127-2
	161.50	M14	4	140	-
130	165.00	ø11	4	054	-
	150.00	M12	4	068	-
	181.20	M16	2	085	-
	165.00	M12	4	124	-
	165.00	M14	4	135	-

Spigot hole [mm]	PCD	D	Nr. holes	Code	Type
130	165.00	M10	4	253	-
	160.00	M10	4	151	-
135	175.40	M12	4	220	-
140	180.00	M14	4	077	ISO3019-2-140-B4
	180.00	M12	2	081	-
	165.00	M10	4	157	-
	200.00	M16	4	176	ISO3019-2-140-B2
	165.00	ø11	4	223	-
	180.00	M16	2	232	-
150	185.00	M16	4	069	-
152.4	228.60	M16	4	022	-
	228.60	M18	2	090	-
	228.60	M18	4	108	-
	217.50	ø17	4	118	-
	228.60	M20	2	166	SAE D 152-2
	228.60	M20	4	192	SAE D 152 -4
160	190.50	M8	4	207	-
	200.00	M16	4	027	ISO3019-2-160 B4
	200.00	ø17	4	035	-
	200.00	M16	2	091	-
	224.00	M20	2	092	ISO3019-2-160 B2
	200.00	M12	2	107	-
162	230.00	M22	4	111	-
	185.00	M12	4	152	-
	224.00	M16	4	184	-
	230.00	ø22	4	228	-
	188.00	M12	4	263	-
	317.35	M20	4	143	SAE E 165 - 4
165.1	317.35	M24	2	145	SAE E 165 - 2
175	229.00	M20	4	201	-
	317.35	M18	4	204	-
	200.00	M12	4	153	-
	230.00	M18	2	185	-
	350.00	M24	4	146	SAE F 177 - 4
	216.00	M12	4	222	-
177.8	350.00	M24	2	203	SAE F 177 - 2
180	216.00	ø13	4	055	-
	216.00	M16	4	078	-
	224.00	M16	4	112	ISO3019-2-180 B4
	216.00	M12	4	132	-
	215.00	M22	4	148	-
	230.00	M22	4	226	-
200	250.00	M20	4	028	ISO3019-2-200 B4
203.2	250.00	ø22	4	095	-
	280.00	M24	2	117	-
	230.50	M12	4	214	-
	254.00	M14	4	210	-
205	240.00	M16	4	133	-
224	280.00	M20	4	144	ISO3019-2-224 B4
250	280.00	ø22	4	205	-
	310.00	M24	4	238	-
	315.00	M20	4	282	ISO3019-2-250 B4
	355.00	M16	4	233	-
	355.00	ø18	4	281	-

"-": configuration out of ISO & SAE Standard

"-": configuration out of ISO & SAE Standard

MULTI-COMPONENTS

IEC electric motor range from size 132 up to size 355



Technical data

Modular Bell-Housing Components - IEC electric motor range from size 132 up to size 355

Materials

- Base module: Pressure die-cast aluminium alloy
- Pump flange: Aluminium alloy
- Intermediate adapter: Aluminium alloy.
- Screw kit: Steel
- Gaskets: Special paper (Guarnital)

Temperature

From -30 °C to +80 °C

Note

For temperatures outside this range, contact
MP Filtri Technical and Sales Department

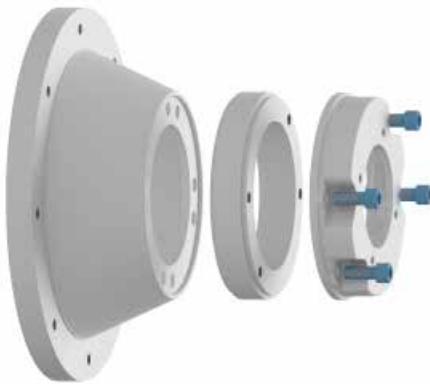
Compatibility with fluids

Modular bell-housing components compatible for use with:

- Mineral oils types HH-LL-HM-HR-HV-HC, to ISO 6743/4 standard
- Water based emulsions types HFAE-HFAS, to ISO 6743/4 standard
- Water glycol type HFC, to ISO 6743/4 standard: ask for anodized version

Special Applications

Any applications not covered by the normal indications contained in this catalogue must be evaluated and approved by MP Filtri Technical and Sales Department



GENERAL INFORMATION MULTI-COMPONENTS

BMC

Bell-Housing size	Flange ISO 3019-2							IEC Motors size
	50 B2-B4	63 B2-B4	80 B2-B4	100 B2-B4	125 B2-B4	160 B2-B4	200 B2-B4	
BMC200	●	●	●	●				IEC 80 ø 200 - ø 19x40
BMC200	●	●	●	●				IEC 90 ø 200 - ø 24x50
BMC250	●	●	●	●	●			IEC 100 ø 250 - ø 28x60
BMC250	●	●	●	●	●			IEC 112 ø 250 - ø 28x60
BMC300			●	●	●	●	●	IEC 132 ø 300 - ø 38x80
BMC350			●	●	●	●	●	IEC 160 ø 350 - ø 42x110
BMC350			●	●	●	●	●	IEC 180 ø 350 - ø 48x110
BMC400			●	●	●	●	●	IEC 200 ø 400 - ø 55x110
BMC450			●	●	●	●	●	IEC 225 ø 450 - ø 60x140

Bell-Housing size	Flange SAE J 744										IEC Motors size
	50-2 (A-A)	82-2 (A)	101-2 (B)	127-2 (C)	152-2 (D)	165-2 (E)	101-4 (B)	127-4 (D)	152-4 (D)	165-4 (E)	
BMC200	●	●									IEC 80 ø 200 - ø 19x40
BMC200	●	●									IEC 90 ø 200 - ø 24x50
BMC250	●	●	●				●				IEC 100 ø 250 - ø 28x60
BMC250	●	●	●	●			●				IEC 112 ø 250 - ø 28x60
BMC300	●	●	●	●			●	●			IEC 132 ø 300 - ø 38x80
BMC350	●	●	●	●			●	●			IEC 160 ø 350 - ø 42x110
BMC350	●	●	●	●			●	●			IEC 180 ø 350 - ø 48x110
BMC400	●	●	●	●			●	●			IEC 200 ø 400 - ø 55x110
BMC450	●	●	●	●			●	●			IEC 225 ø 450 - ø 60x140

BMT

Bell-Housing size	Flange ISO 3019-2							IEC Motors size
	50 B2-B4	63 B2-B4	80 B2-B4	100 B2-B4	125 B2-B4	160 B2-B4	200 B2-B4	
BMT300			●	●	●	●	●	IEC 132 ø 300 - ø 38x80
BMT350			●	●	●	●	●	IEC 160 ø 350 - ø 42x110
BMT350			●	●	●	●	●	IEC 180 ø 350 - ø 48x110
BMT400			●	●	●	●	●	IEC 200 ø 400 - ø 55x110
BMT450			●	●	●	●	●	IEC 225 ø 450 - ø 60x140
BMT550					●	●	●	IEC 250 ø 550 - ø 65x140
BMT550					●	●	●	IEC 280 ø 550 - ø 75x140
BMT660					●	●	●	IEC 315 ø 660 - ø 80x170
BAD800					●	●	●	IEC 355 ø 800 - ø 95x210

Bell-Housing size	Flange SAE J 744										IEC Motors size
	50-2 (A-A)	82-2 (A)	101-2 (B)	127-2 (C)	152-2 (D)	165-2 (E)	101-4 (B)	127-4 (D)	152-4 (D)	165-4 (E)	
BMT300	●	●	●				●	●			IEC 132 ø 300 - ø 38x80
BMT350	●	●	●				●	●			IEC 160 ø 350 - ø 42x110
BMT350	●	●	●	●			●	●	●		IEC 180 ø 350 - ø 48x110
BMT400	●	●	●	●	●	●	●	●	●	●	IEC 200 ø 400 - ø 55x110
BMT450	●	●	●	●	●	●	●	●	●	●	IEC 225 ø 450 - ø 60x140
BMT550	●	●	●	●	●		●	●	●		IEC 250 ø 550 - ø 65x140
BMT550	●	●	●	●	●		●	●	●		IEC 280 ø 550 - ø 75x140
BMT660	●	●	●	●	●		●	●	●		IEC 315 ø 660 - ø 80x170
BAD800	●	●	●	●	●		●	●	●		IEC 355 ø 800 - ø 95x210

MULTI-COMPONENTS

Designation & Ordering code

BMC

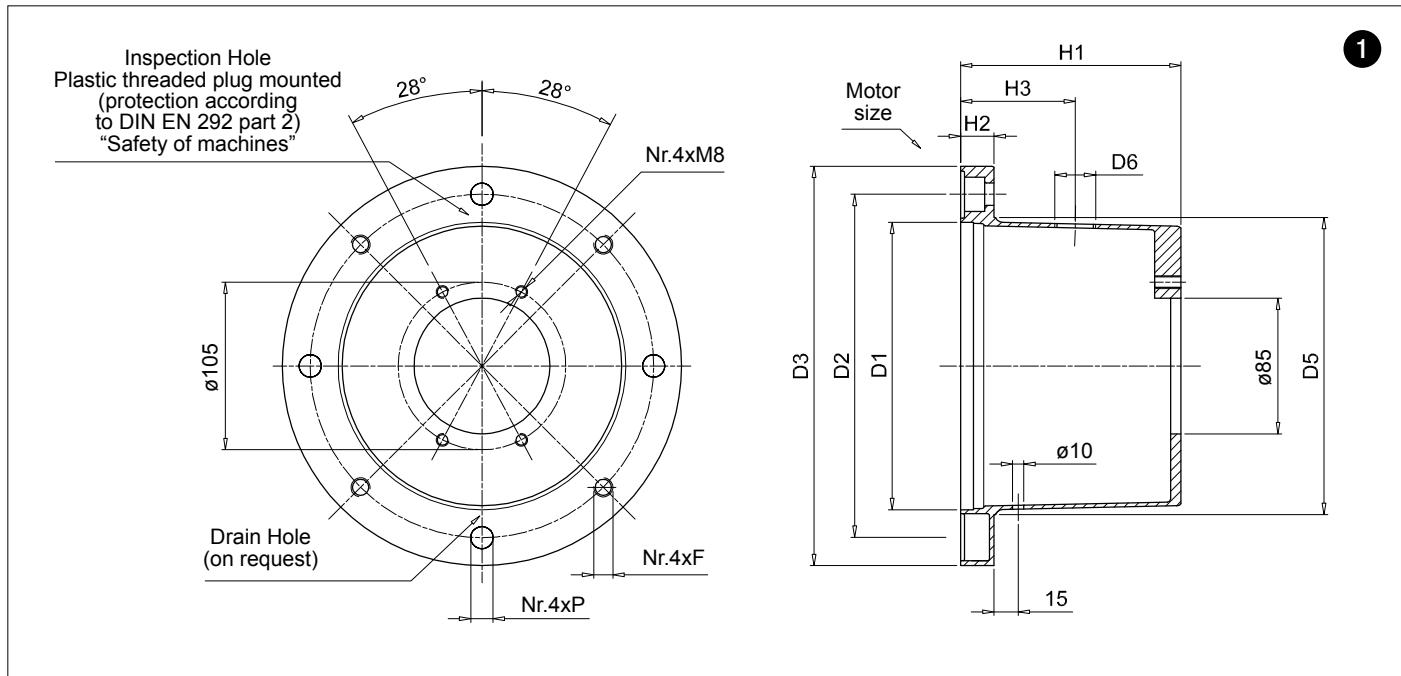
1	Motor base series and size		
BMC200A1001	BMC300A1551	BMC400A2016	Configuration example: BMC200A1001 DI
BMC200A1251	BMC300A1555	BMC450A2507	
BMC250A1141	BMC300A1705		
BMC250A1361	BMC350A1945		
	BMC350A1946		
BMT300A0805	BMT550A21567		
BMT350A1105	BMT660A25067		
BMT400A1106	BAD800A2707		
BMT450A1406			
Options			
DI	Drain hole + inspection hole		
AN	Black anodized finish		
SA	Clearance holes at motor interface		
Pxx	Customer specification		

2	Intermediate adapter series and size		
AD60465		Configuration example: AD60465 AN	
AD50385			
AD60466			
AD50386			
AD50467			
AD60467			
Options			
AN	Black anodized finish		
Pxx	Customer specification		

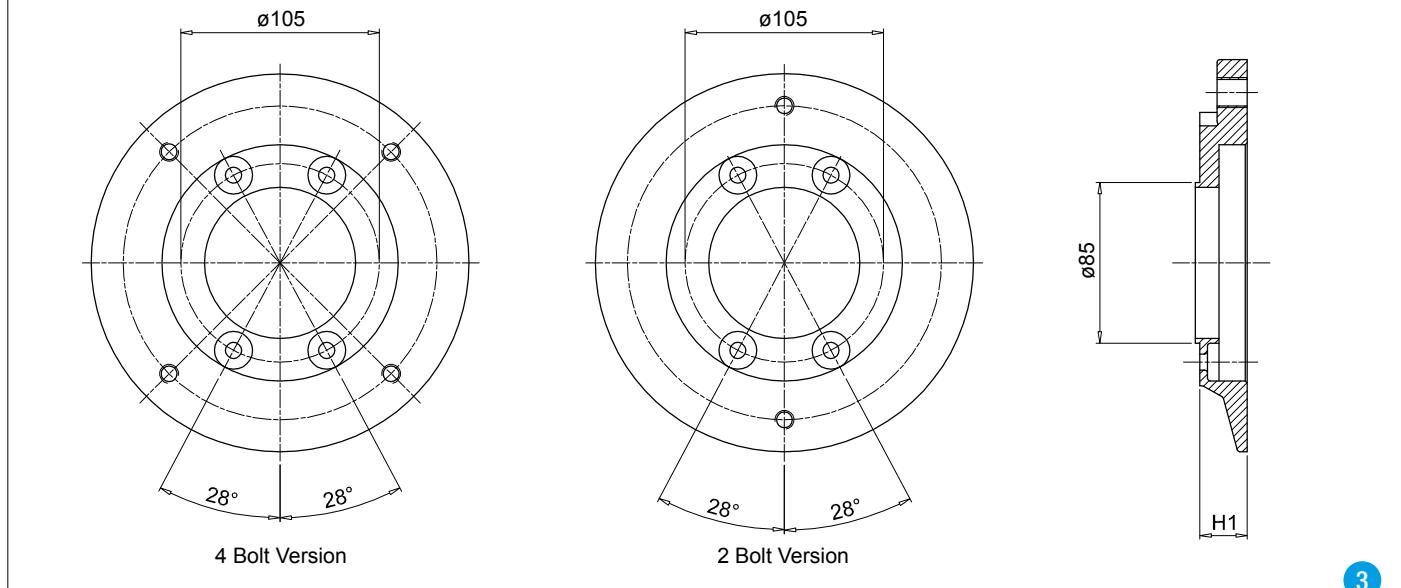
3	Pump flange series and size		
FR1023	FP5026	FP6032	Configuration example: FP5026 070 AN
FR1025	FP5032	FP6045	
FR1033	FP5035	FP6058	
FR1035	FP5045	FP6070	
FR1040	FP5056	FP6082	
FR1079	FP5063	FP6086	
	FP5091	FP60101	
		FP60110	
Pump interface codes			
070	See page 48		

Options			
FG	Holes rotated through 45° in relation to standard position		
DP	Double set of hole		
AN	Black anodized finish		
Pxx	Customer specification		

Options			
Mounting kit code series and size			
KVG1			
KVG5			
KVG6	See page 99		
KVG7			



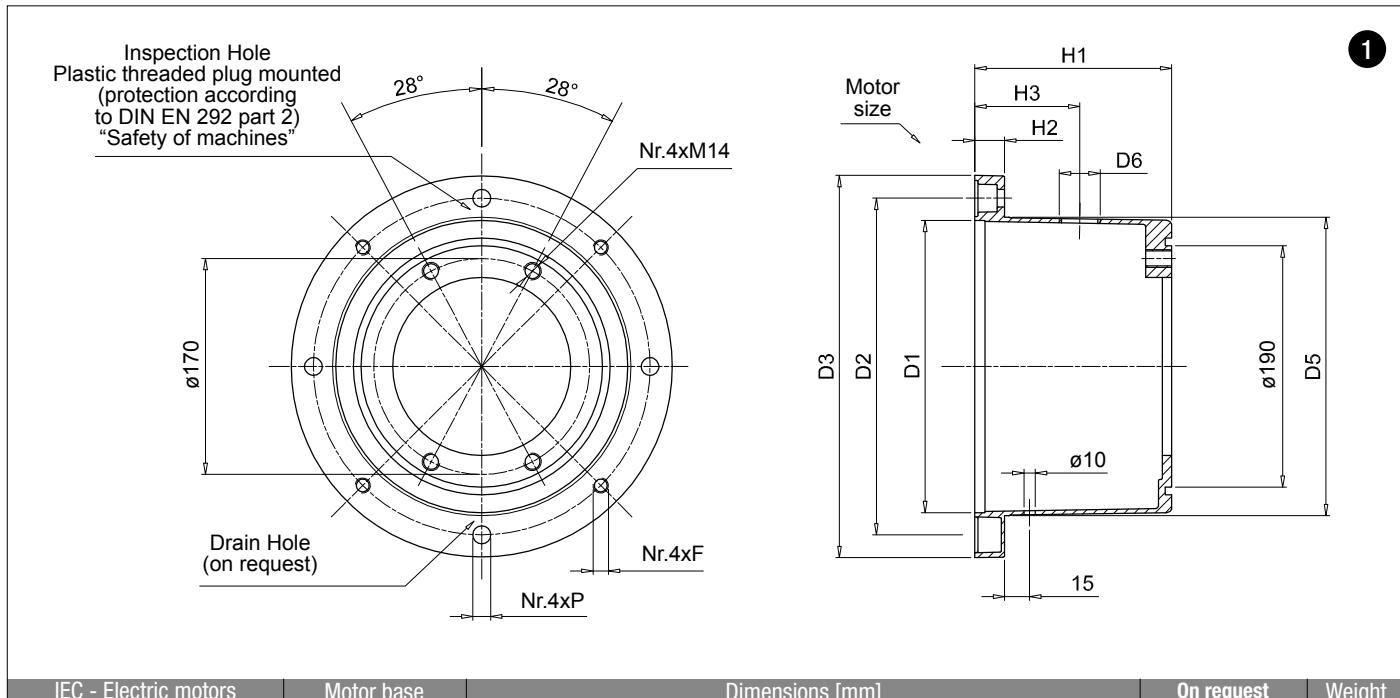
IEC - Electric motors Motor size	Shaft end [d x l]	Motor base code	D1	D2	D3	Dimensions [mm] D5	H1	H2	F	P	On request H3	D6	Weight [kg]
80	19x40	BMC200A1001	130	165	200	135	100	18	M10	11	60	3/4"	0.75
90	24x50	BMC200A1251	130	165	200	135	125	18	M10	11	75	3/4"	0.95
100-112	28x60	BMC250A1141 BMC250A1361	180	215	250	186	114	19	M12	14	80	3/4"	1.60
132	38x80	BMC300A1551	230	265	300	235	155	23	M12	14	100	3/4"	1.60
											95	3/4"	3.30



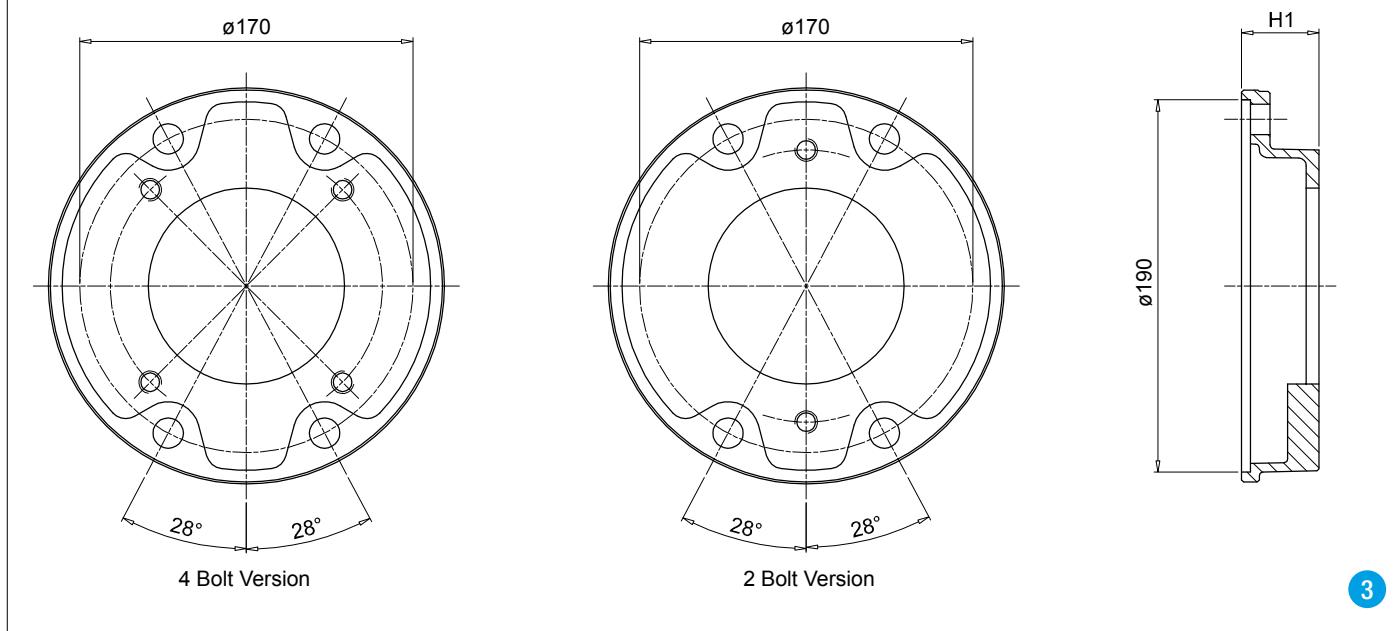
Pump flange code	H1	Mounting kit	Available pump interface		Weight [kg]
			2 Bolt	4 Bolt	
FR1023***	23		D042 - S061 - S063 - S083 - S023 - S070 - S071 - S082 - S075	S024 - S025 - S125 - S154	0.25
FR1025***	25		S080 - S082	S021 - S026 - S068 - S069	0.30
FR1033***	33		S023 - S070 - S071 - S072 - S074	S021 - S026 - S027	0.80
FR1035***	35		S080 - S082	-	0.90
FR1040***	40		S060 - S063 - S065	S098 - S227	1.10
FR1079***	79	See page 99	-	S031	1.30

Pump flange code to be complete with available pump interface

Example: **FR1023S024**



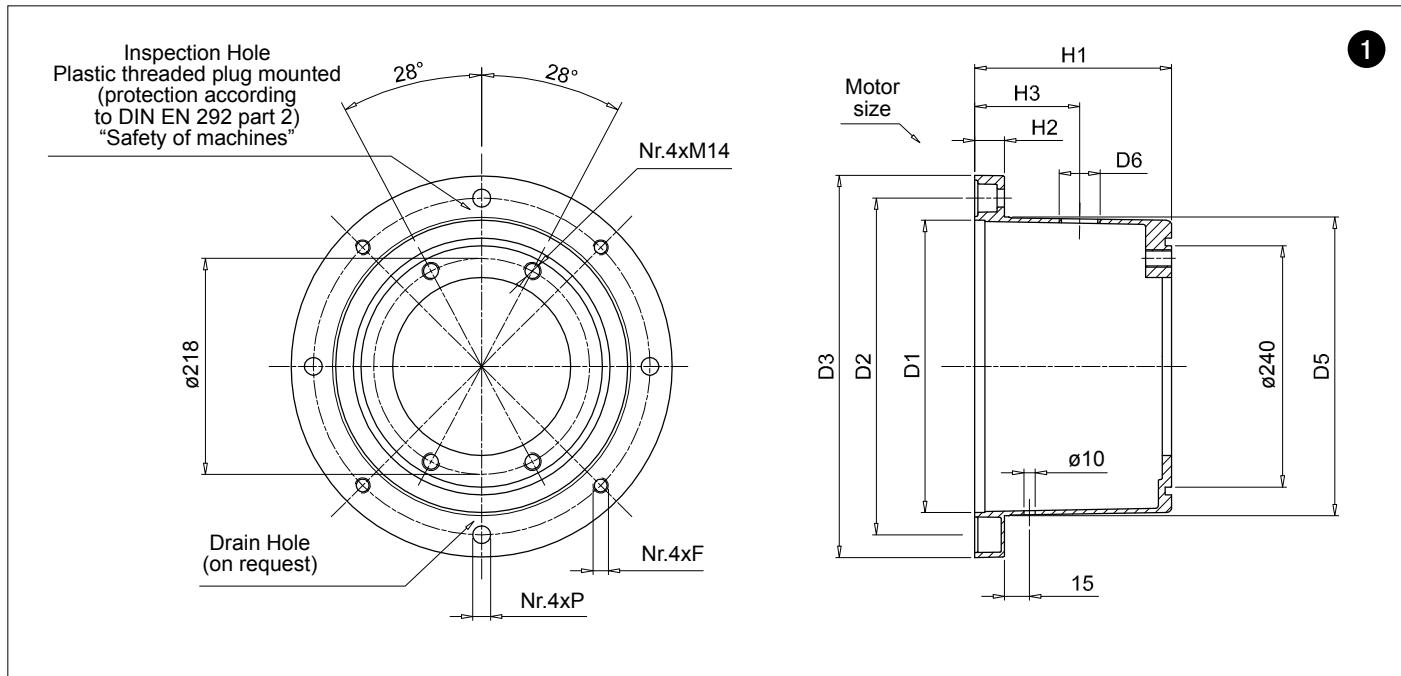
Motor size	IEC - Electric motors Shaft end [d x l]	Motor base code	Dimensions [mm]							On request H3	Weight [kg]		
			D1	D2	D3	D5	H1	H2	F				
132	38x80	BMC300A1555	230	265	300	235	155	23	M12	14	95	3/4"	3.3
		BMC300A1705	230	265	300	235	170	23	M12	14	110	3/4"	3.6
160	42x110	BMC350A1785	250	300	350	254	178	31	M16	18	100	1"	4.4
180	48x110	BMC350A1945	250	300	350	254	194	31	M16	18	115	1"	4.9



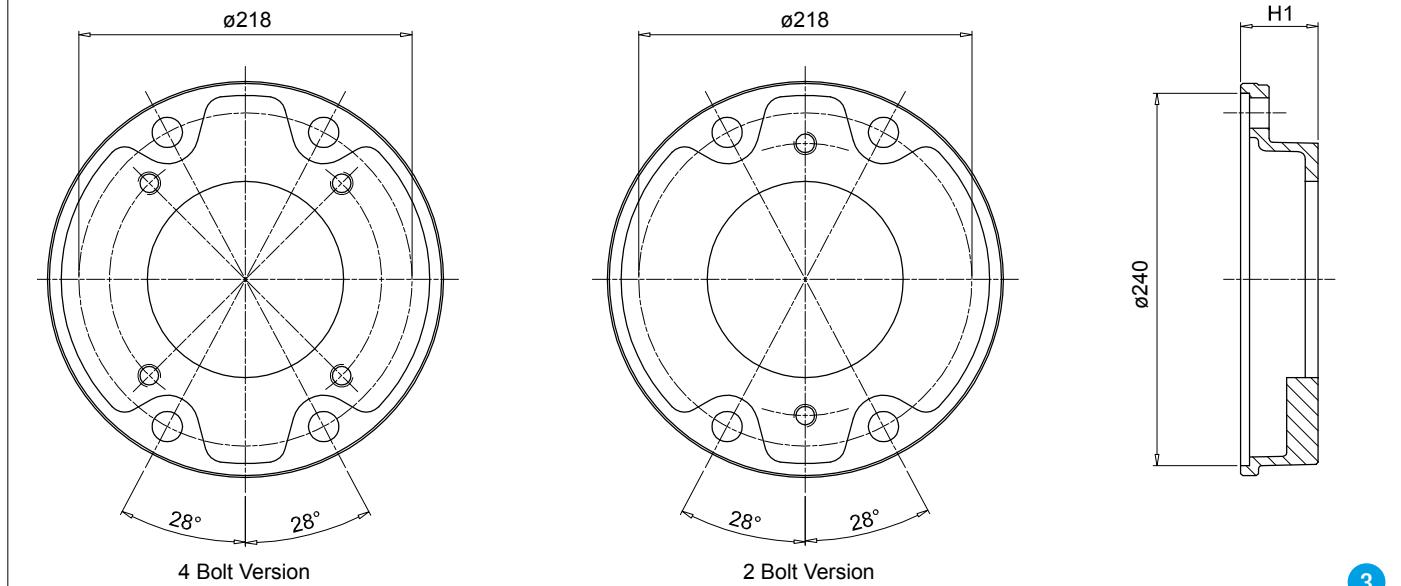
Pump flange code	H1	Mounting kit	2 Bolt		Available pump interface		4 Bolt	Weight [kg]
			S023	-D042-S063-S070-S072 S075	S024	-S024-S033-S125-S154		
FP5026***	26		-		S024	-S031-S096-S125		1.0
FP5032***	32				S021	-S024-S025-S026-S031-S059-S068-S083-S097-S125-S141		1.1
FP5035***	35	KVG5 See page 99	S023-D042-S063-S070-S072-S075-S060-S072-S074-S075-S106		S021	-S024-S025-S026-S068-S125-S141		0.9
FP5045***	45		S060-S070-S071-S072-S074-S075-S106		S021	-S024-S025-S026-S068-S125-S141		0.9
FP5056***	56		S072		S021	-S026		1.6
FP5063***	63		S070-S079-S138		S021	-S025-S068-S141		1.7
FP5091***	91		-		S025	-S031-S033-S113-S267		2.2

Pump flange code to be complete with available pump interface

Example: **FP5026S023**



IEC - Electric motors Motor size	Shaft end [d x l]	Motor base code	Dimensions [mm]							On request H3	D6	Weight [kg]	
			D1	D2	D3	D5	H1	H2	F				
160	42x110	BMC350A1786	250	300	350	254	178	31	M16	18	100	1"	4.4
180	48x110	BMC350A1946	250	300	350	254	194	31	M16	18	115	1"	1.9
200	55x110	BMC400A2016	300	350	400	305	201	31	M16	18	125	1 1/2"	6.9



Pump flange code	H1	Mounting kit	2 Bolt		Available pump interface		4 Bolt		Weight [kg]	
			S081 - S082	S070 - S075 - S080 - S081 - S082	S021 - S035	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253				
FP6032***	32		S081 - S082	S070 - S075 - S080 - S081 - S082	S021 - S035	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253			1.8	
FP6045***	45		S079 - S080 - S081 - S082	S080	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237	-			2.1	
FP6058***	58		S080	S080 - S081	S038 - S141 - 198 - 215	S021 - S026 - S027 - S078 - S114 - S132 - 198 - S200			2.4	
FP6070***	70	KVG6	S080	S090 - S092 - S166 - S091	S027 - S035 - S113 - S132 - S148 - S176 - S228	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200			3.0	
FP6082***	82	See page 99	S080	S080	S111	S027 - S035 - S113 - S132 - S148 - S176 - S228			3.3	
FP6086***	86									3.4
FP6101***	101									4.2
FP6110***	110									5.5

Pump flange code to be complete with available pump interface

Example: **FP6032S021**

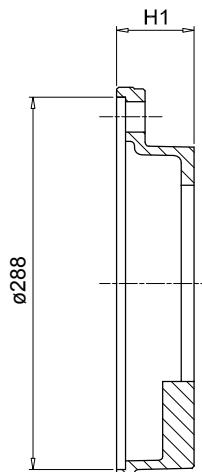
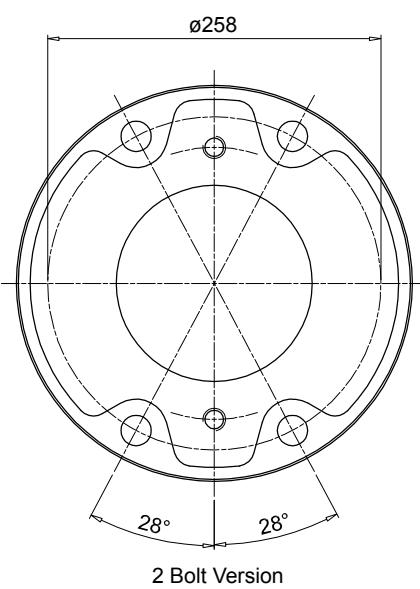
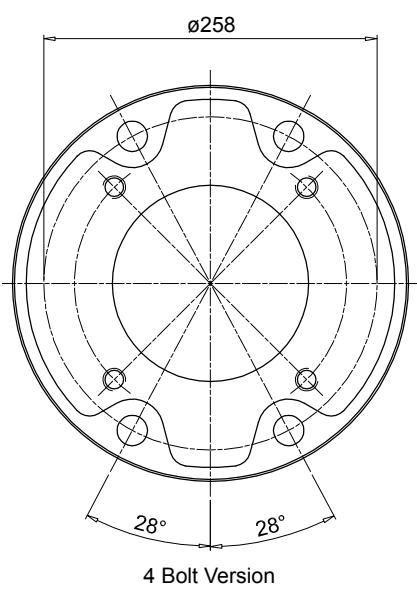
IEC - Electric motors Motor size Shaft end [d x l]		Motor base code	D1	D2	D3	Dimensions [mm]					On request H3	D6	Weight [kg]
225	60x140	BMC450A2506	350	400	450	350	250	31	M16	-	175	1 1/2"	6.9

Pump flange code	H1	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP6032***	32		S081 - S082	S021 - S035		1.8
FP6045***	45		S070 - S075 - S080 - S081 - S082	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253		2.1
FP6058***	58		S079 - S080 - S081 - S082	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237		2.4
FP6070***	70	KVG6 See page 99	S080	-		3.0
FP6082***	82		S080 - S081	S038 - S141 - 198 - 215		3.3
FP6086***	86		S090 - S092 - S166 - S091	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200		3.4
FP6101***	101		-	S027 - S035 - S113 - S132 - S148 - S176 - S228		4.2
FP6110***	110		S080	S111		5.5

Pump flange code to be complete with available pump interface
Example: **FP6032S021**

1

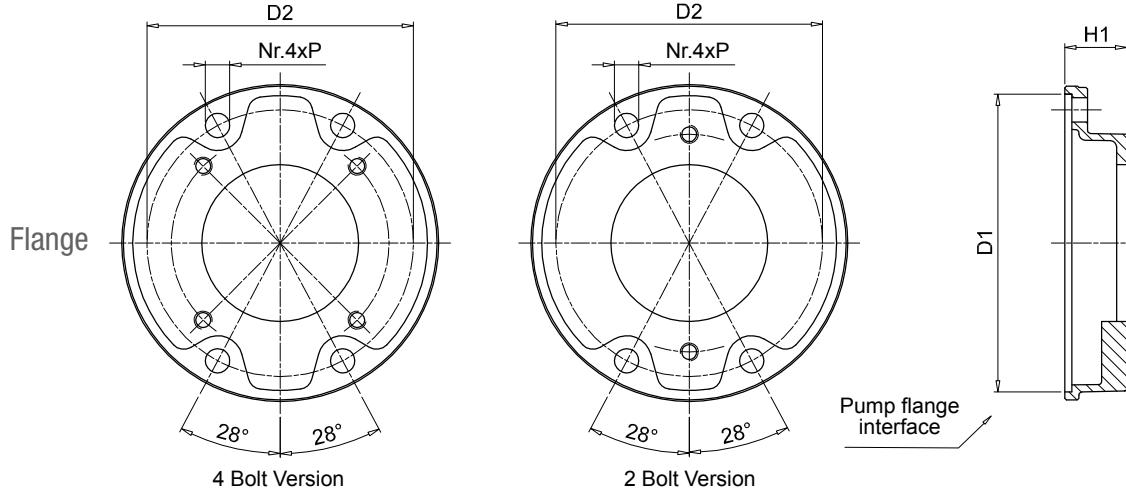
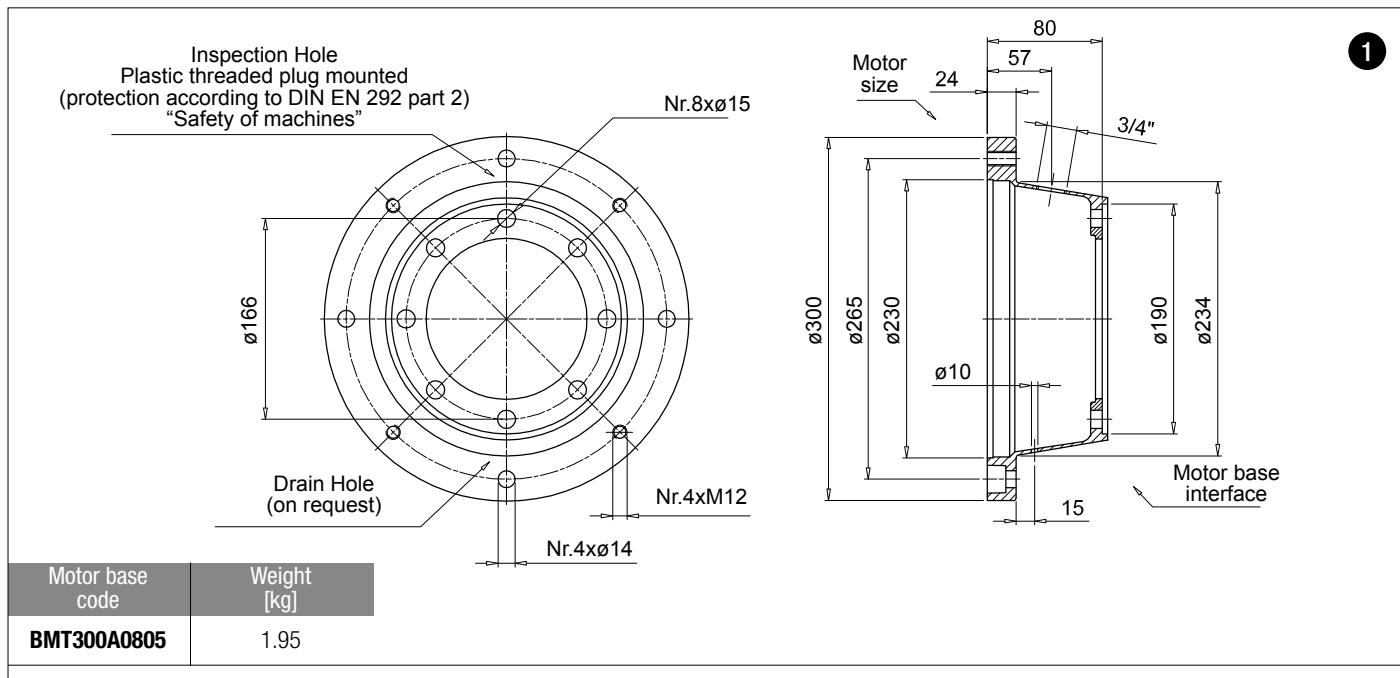
IEC - Electric motors Motor size	Shaft end [d x l] 60x140	Motor base code BMC450A2507	D1 350	D2 400	D3 450	Dimensions [mm]	D5 350	H1 250	H2 31	F M16	P -	On request H3 175	D6 1 1/2"	Weight [kg] 6.9
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3

Pump flange code	H1	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP7052***	52		-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66		S090 - S092 - S166	-		4.8
FP7069***	69	KVG7 See page 99	-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86		S091 - S092 - S117 - S166	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300		5.2
FP7111***	111		S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

Pump flange code to be complete with available pump interface
Example: **FP7052S028**

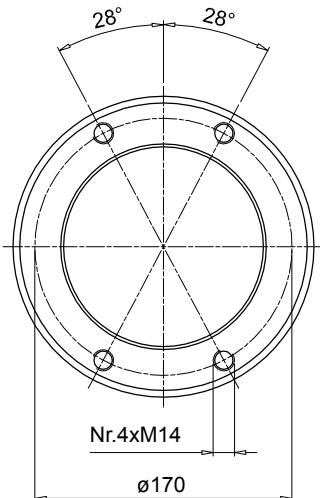


Pump flange code	H1	D1	D2	P	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP5026***	26				KVG5 See page 99	S023 - D042 - S063 - S070 - S072 - S075	S024 - S024 - S033 - S125 - S154		1
FP5032***	32					-	S024 - S031 - S096 - S125		1.1
FP5035***	35					S023 - D042 - S063 - S070 - S072 - S075 - S060 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S031 - S059 - S068 - S083 - S097 - S125 - S141	0.9	
FP5045***	45					S060 - S070 - S071 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S068 - S125 - S141		0.9
FP5056***	56	190	170	15		S072	S021 - S026		1.6
FP5063***	63					S070 - S079 - S138	S021 - S025 - S068 - S141		1.7
FP5091***	91					-	S025 - S031 - S033 - S113 - S267		2.2
FP6032***	32				KVG6 See page 99	S081 - S082	S021 - S035		1.8
FP6045***	45					S070 - S075 - S080 - S081 - S082	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253	2.1	
FP6058***	58					S079 - S080 - S081 - S082	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237	2.4	
FP6070***	70	240	218	17		S080	-		3.0
FP6082***	82					S080 - S081	S038 - S141 - 198 - 215		3.3
FP6086***	86					S090 - S092 - S166 - S091	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200	3.4	
FP6101***	101					-	S027 - S035 - S113 - S132 - S148 - S176 - S228	4.2	
FP6110***	110					S080	S111		5.5
FP7052***	52				KVG7 See page 99	-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66					S090 - S092 - S166	-		4.8
FP7069***	69	288	258	22		-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86					S091 - S092 - S117 - S166	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300	5.2	
FP7111***	111					S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

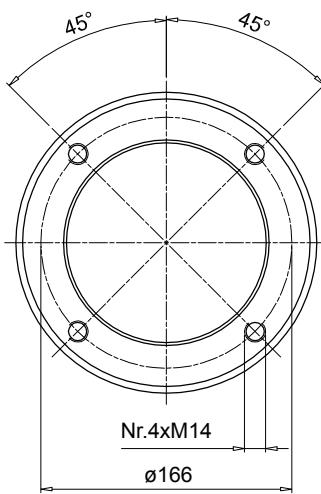
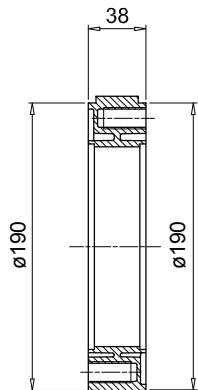
Pump flange code to be complete with available pump interface

Example: FP6032S021

Flange interface

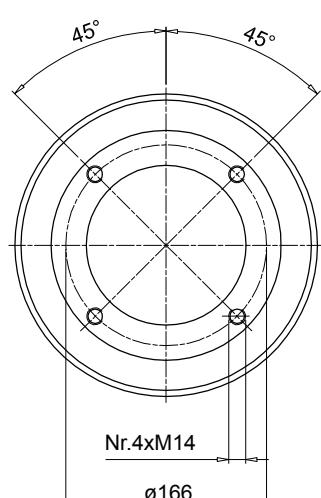
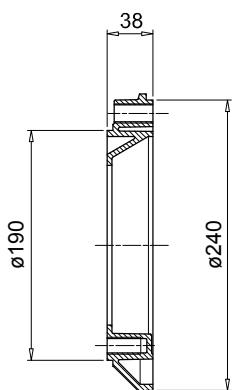
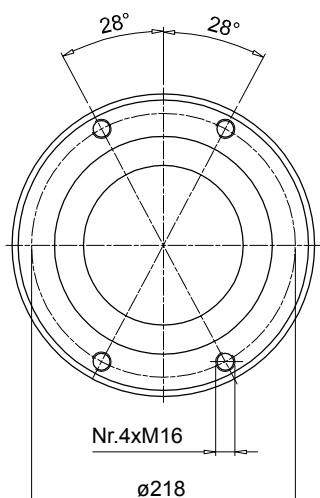


Motor base interface

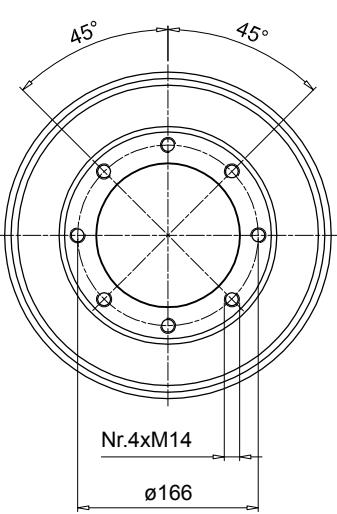
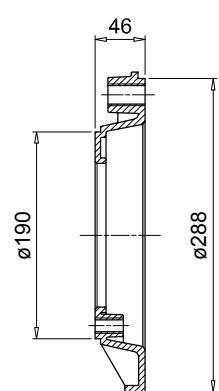
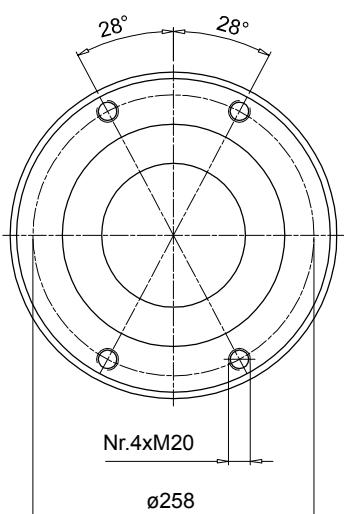


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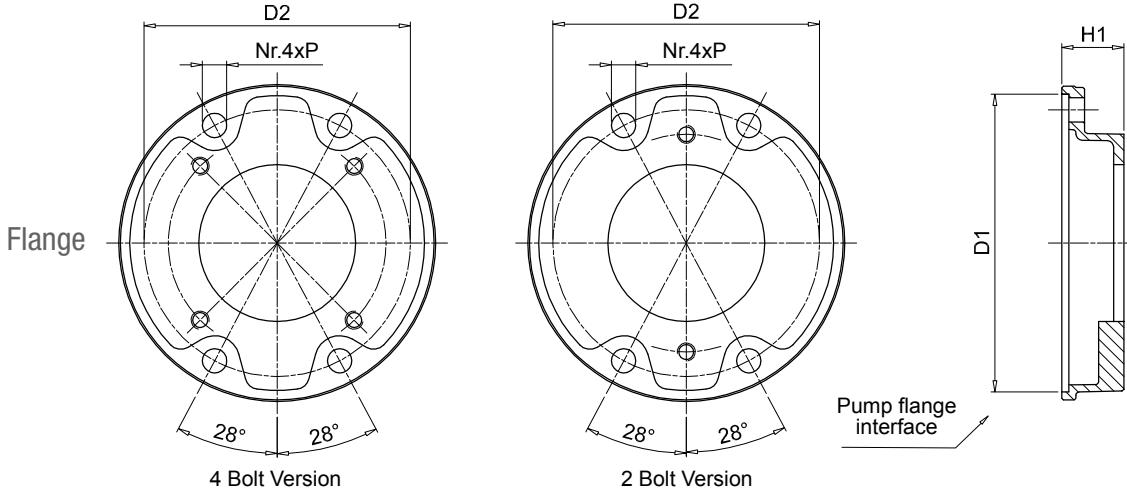
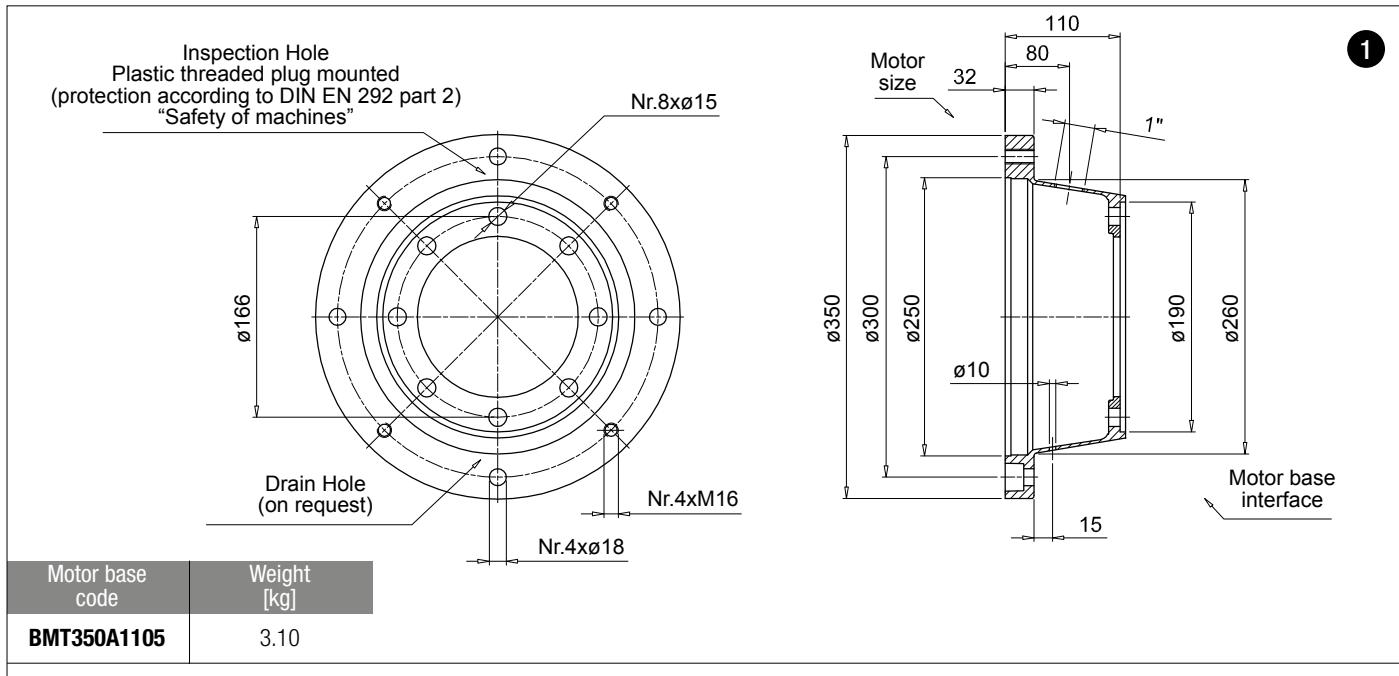
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AD50385	1.00



Code	Weight [kg]
AD50386	1.25



Code	Weight [kg]
AD50467	1.90



1

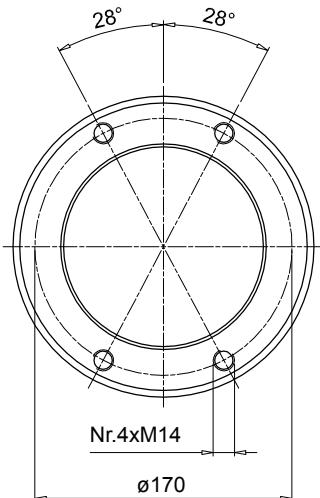
3

Pump flange code	H1	D1	D2	P	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP5026***	26					S023 - D042 - S063 - S070 - S072 S075	S024 - S024 - S033 - S125 - S154		1
FP5032***	32					-	S024 - S031 - S096 - S125		1.1
FP5035***	35				KVG5 See page 99	S023 - D042 - S063 - S070 - S072 - S075 - S060 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S031 - S059 - S068 - S083 - S097 - S125 - S141		0.9
FP5045***	45					S060 - S070 - S071 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S068 - S125 - S141		0.9
FP5056***	56	190	170	15		S072	S021 - S026		1.6
FP5063***	63					S070 - S079 - S138	S021 - S025 - S068 - S141		1.7
FP5091***	91					-	S025 - S031 - S033 - S113 - S267		2.2
FP6032***	32				KVG6 See page 99	S081 - S082	S021 - S035		1.8
FP6045***	45					S070 - S075 - S080 - S081 - S082	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253		2.1
FP6058***	58					S079 - S080 - S081 - S082	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237		2.4
FP6070***	70	240	218	17		S080	-		3.0
FP6082***	82					S080 - S081	S038 - S141 - 198 - 215		3.3
FP6086***	86					S090 - S092 - S166 - S091	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200		3.4
FP6101***	101					-	S027 - S035 - S113 - S132 - S148 - S176 - S228		4.2
FP6110***	110					S080	S111		5.5
FP7052***	52				KVG7 See page 99	-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66					S090 - S092 - S166	-		4.8
FP7069***	69	288	258	22		-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86					S091 - S092 - S117 - S166	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300		5.2
FP7111***	111					S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

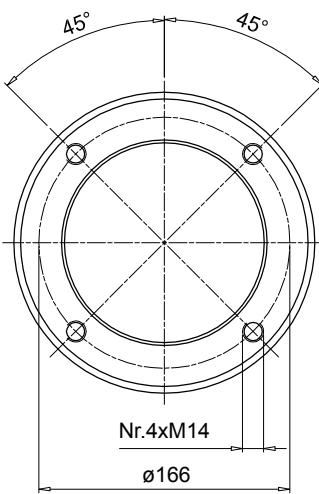
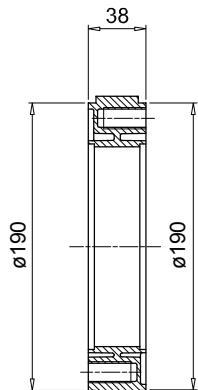
Pump flange code to be complete with available pump interface

Example: **FP6032S021**

Flange interface

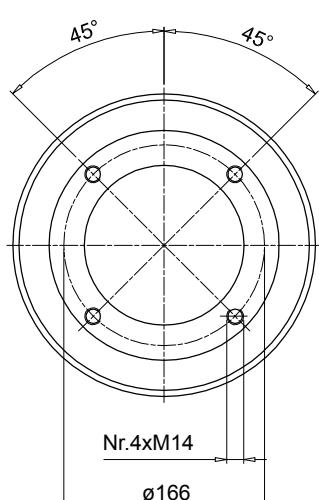
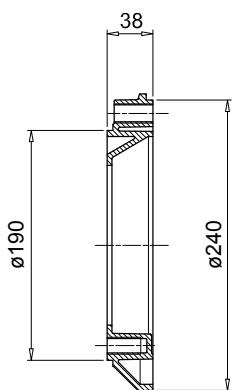
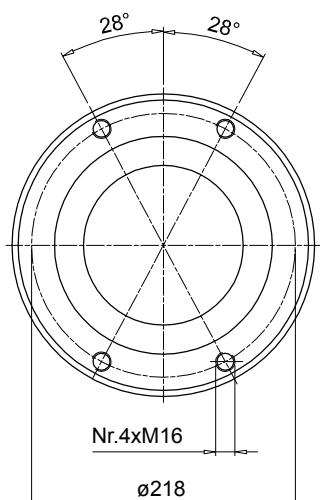


Motor base interface

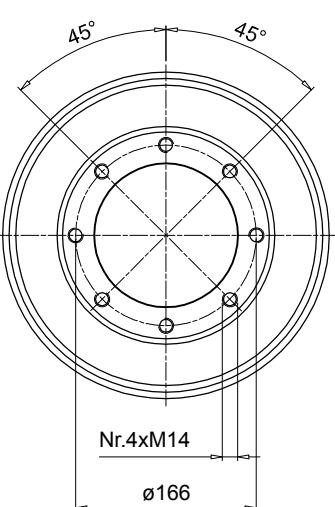
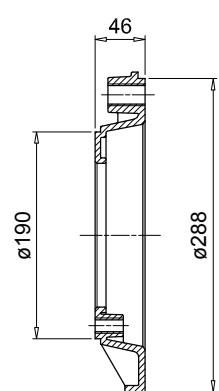
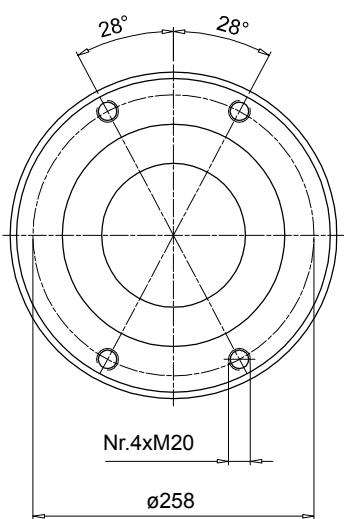


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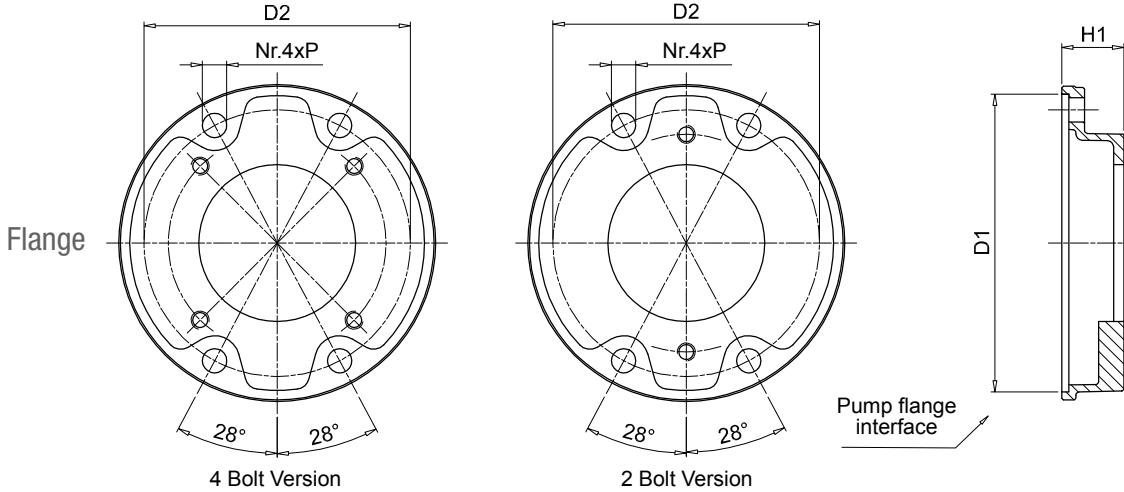
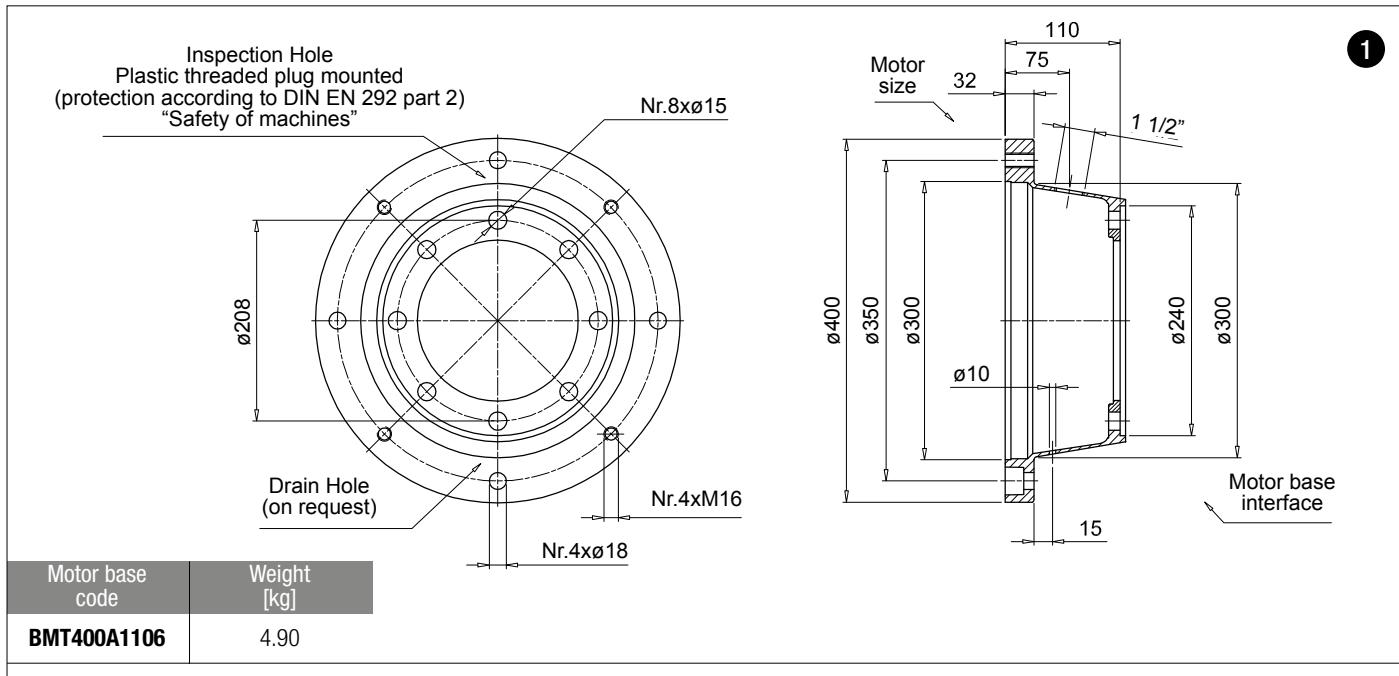
Code	Weight [kg]
AD50385	1.00



Code	Weight [kg]
AD50386	1.25



Code	Weight [kg]
AD50467	1.90



1

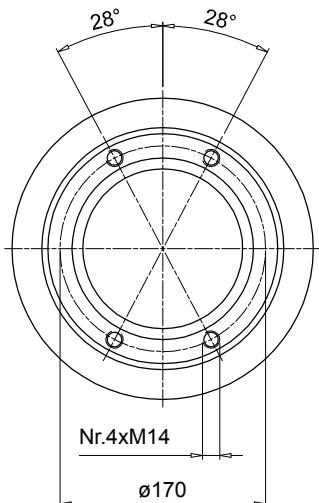
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Pump flange code	H1	D1	D2	P	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP5026***	26					S023 - D042 - S063 - S070 - S072 S075	S024 - S024 - S033 - S125 - S154		1
FP5032***	32					-	S024 - S031 - S096 - S125		1.1
FP5035***	35					S023 - D042 - S063 - S070 - S072 - S075 - S060 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S031 - S059 - S068 - S083 - S097 - S125 - S141	0.9	
FP5045***	45					S060 - S070 - S071 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S068 - S125 - S141	0.9	
FP5056***	56	190	170	15	KVG5 See page 99	S072	S021 - S026		1.6
FP5063***	63					S070 - S079 - S138	S021 - S025 - S068 - S141	1.7	
FP5091***	91					-	S025 - S031 - S033 - S113 - S267		2.2
FP6032***	32					S081 - S082	S021 - S035		1.8
FP6045***	45					S070 - S075 - S080 - S081 - S082	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253	2.1	
FP6058***	58					S079 - S080 - S081 - S082	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237	2.4	
FP6070***	70	240	218	17	KVG6 See page 99	S080	-		3.0
FP6082***	82					S080 - S081	S038 - S141 - 198 - 215		3.3
FP6086***	86					S090 - S092 - S166 - S091	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200	3.4	
FP6101***	101					-	S027 - S035 - S113 - S132 - S148 - S176 - S228		4.2
FP6110***	110					S080	S111		5.5
FP7052***	52					-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66					S090 - S092 - S166	-		4.8
FP7069***	69	288	258	22	KVG7 See page 99	-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86					S091 - S092 - S117 - S166	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300	5.2	
FP7111***	111					S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

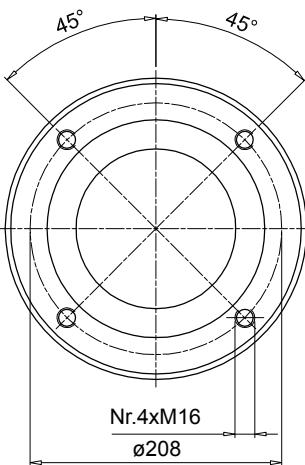
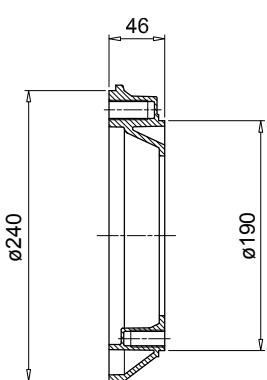
Pump flange code to be complete with available pump interface

Example: **FP6032S021**

Flange interface

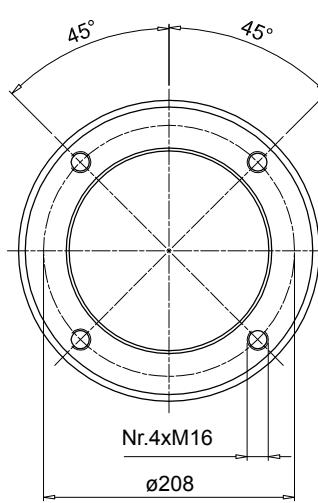
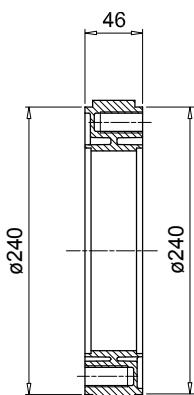
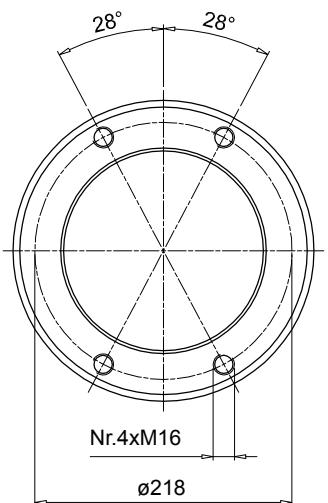


Motor base interface

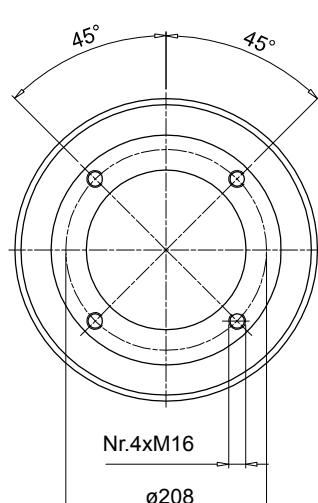
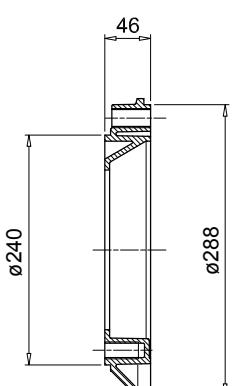
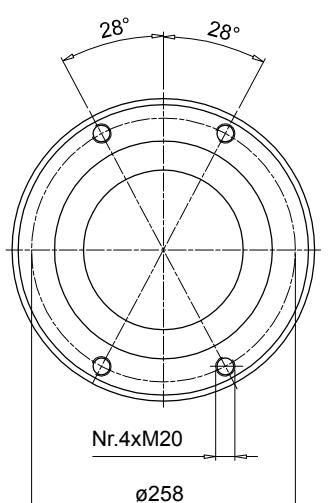


2

Code	Weight [kg]
AD60465	1.30



Code	Weight [kg]
AD60466	1.60



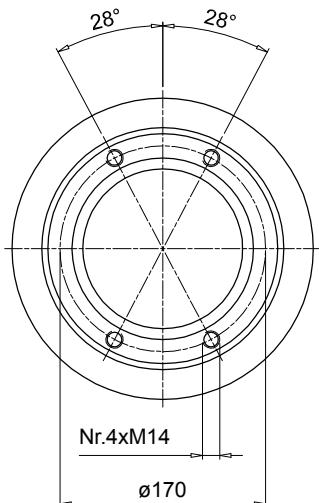
Code	Weight [kg]
AD60467	2.50

<p>Inspection Hole Plastic threaded plug mounted (protection according to DIN EN 292 part 2) "Safety of machines"</p>		<p>Motor size 32 140 105 1 1/4" H1 H2 H3 Ø450 Ø400 Ø350 Ø240 Ø10 15</p>							
<table border="1"> <thead> <tr> <th>Motor base code</th><th>Weight [kg]</th></tr> </thead> <tbody> <tr> <td>BMT450A1406</td><td>5.00</td></tr> </tbody> </table>		Motor base code	Weight [kg]	BMT450A1406	5.00				
Motor base code	Weight [kg]								
BMT450A1406	5.00								
		<p>Flange D2 Nr.4xP 28° 28° 4 Bolt Version</p> <p>D2 Nr.4xP 28° 28° 2 Bolt Version</p> <p>H1 D1 Pump flange interface</p>							
		<p>3</p>							
Pump flange code	H1	D1	D2	P	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP5026***	26					S023 - D042 - S063 - S070 - S072 S075	S024 - S024 - S033 - S125 - S154		1.0
FP5032***	32					-	S024 - S031 - S096 - S125		1.1
FP5035***	35					S023 - D042 - S063 - S070 - S072 - S075 - S060 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S031 - S059 - S068 - S083 - S097 - S125 - S141	0.9	
FP5045***	45				KVG5 See page 99	S060 - S070 - S071 - S072 - S074 - S075 - S106	S021 - S024 - S025 - S026 - S068 - S125 - S141	0.9	
FP5056***	56	190	170	15		S072	S021 - S026		1.6
FP5063***	63					S070 - S079 - S138	S021 - S025 - S068 - S141		1.7
FP5091***	91					-	S025 - S031 - S033 - S113 - S267		2.2
FP6032***	32				KVG6 See page 99	S081 - S082	S021 - S035		1.8
FP6045***	45					S070 - S075 - S080 - S081 - S082	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253	2.1	
FP6058***	58					S079 - S080 - S081 - S082	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237	2.4	
FP6070***	70	240	218	17		S080	-		3.0
FP6082***	82					S080 - S081	S038 - S141 - 198 - 215		3.3
FP6086***	86					S090 - S092 - S166 - S091	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200	3.4	
FP6101***	101					-	S027 - S035 - S113 - S132 - S148 - S176 - S228		4.2
FP6110***	110					S080	S111		5.5
FP7052***	52				KVG7 See page 99	-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66					S090 - S092 - S166	-		4.8
FP7069***	69	288	258	22		-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86					S091 - S092 - S117 - S166	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300	5.2	
FP7111***	111					S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

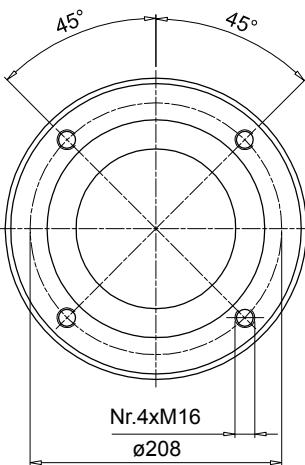
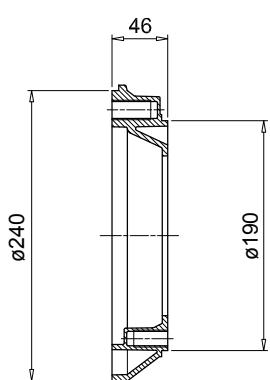
Pump flange code to be complete with available pump interface

Example: **FP6032S021**

Flange interface

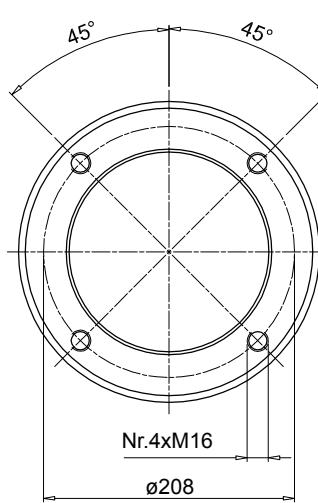
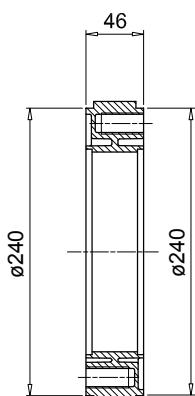
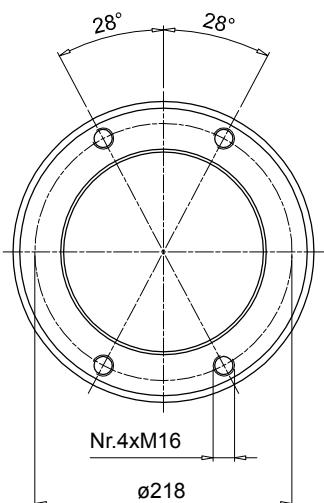


Motor base interface

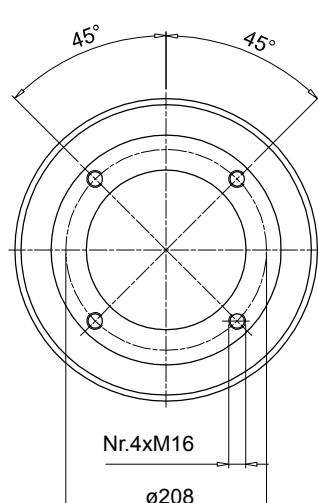
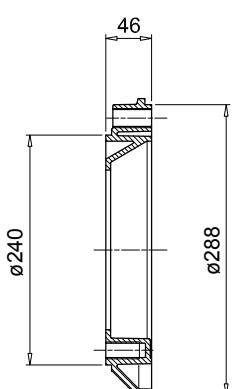
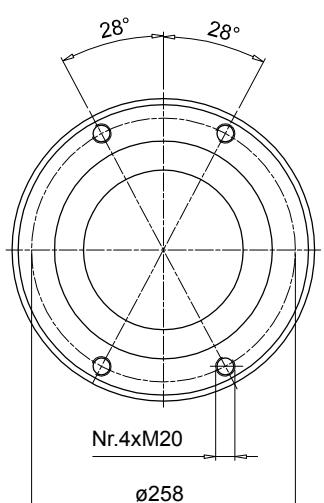


2

Code	Weight [kg]
AD60465	1.30

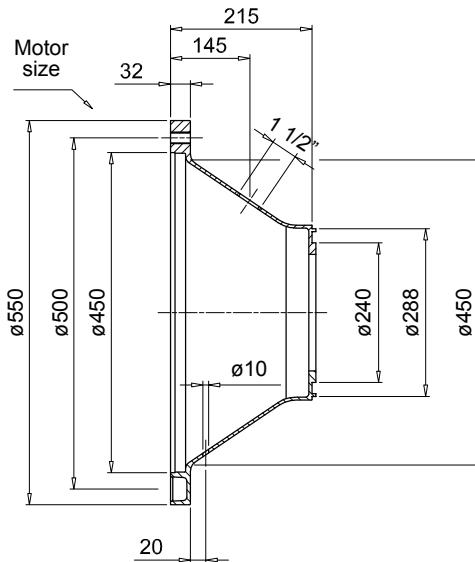
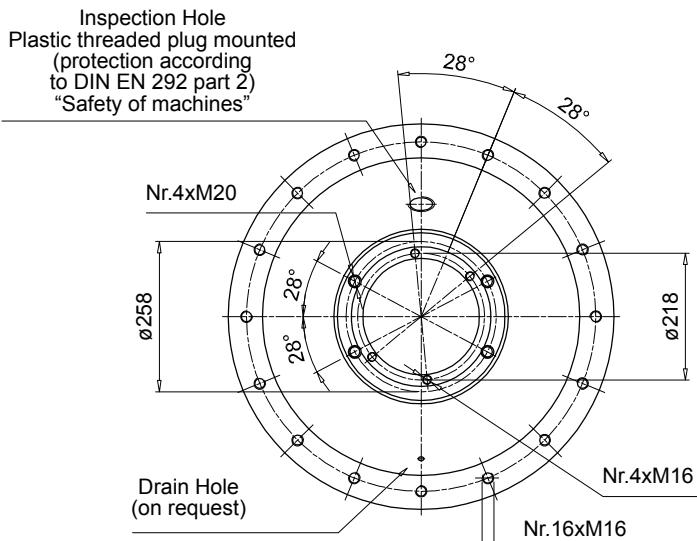


Code	Weight [kg]
AD60466	1.60

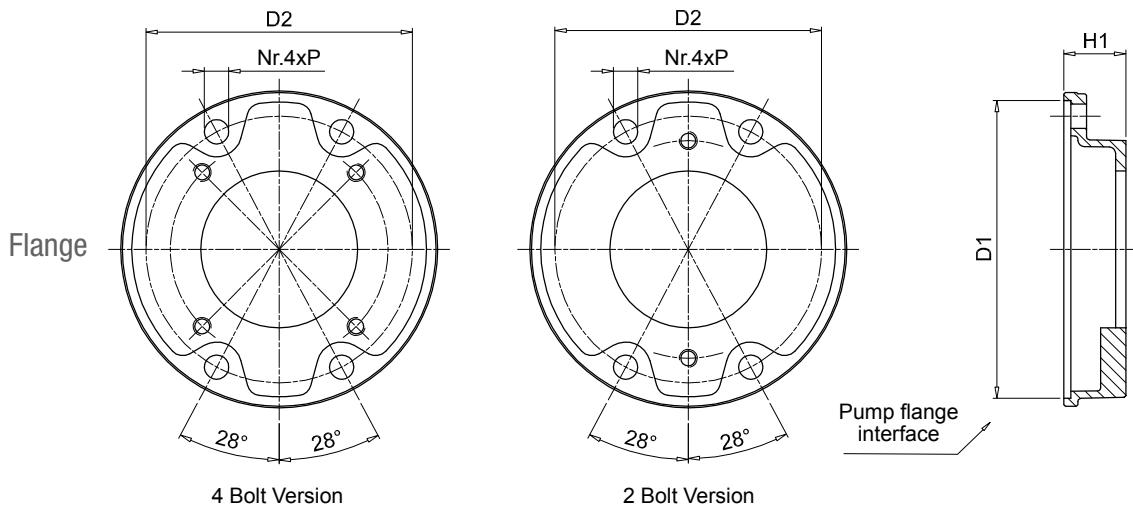


Code	Weight [kg]
AD60467	2.50

1



Motor base code	Weight [kg]
BMT550A21567	8.80

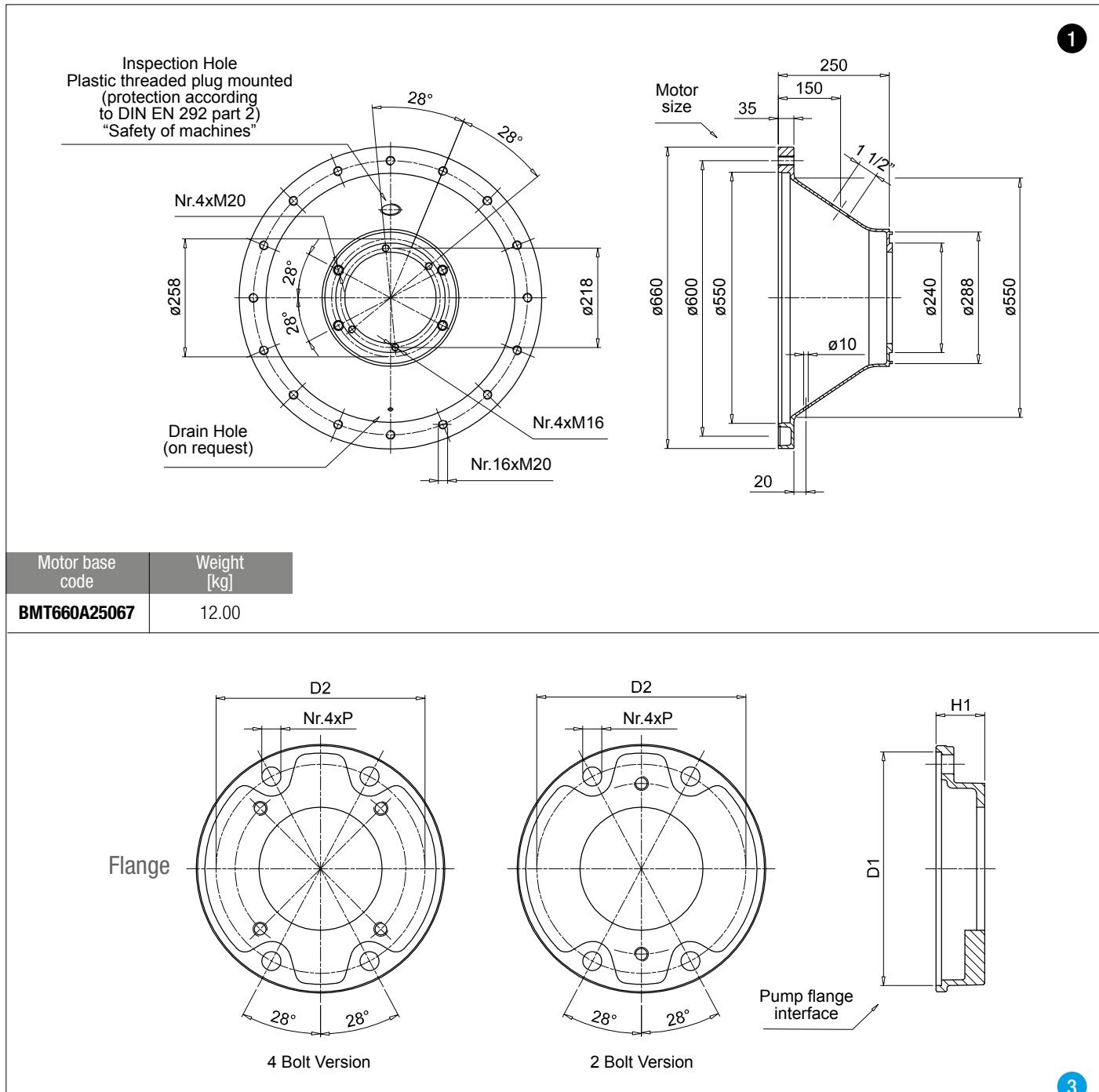


3

Pump flange code	H1	D1	D2	P	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP6032***	32					S081 - S082	S021 - S035		1.8
FP6045***	45					S070 - S075 - S080 - S081 - S082	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253		2.1
FP6058***	58					S079 - S080 - S081 - S082	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237		2.4
FP6070***	70					S080	-		3.0
FP6082***	82	240	218	17	KVG6 See page 99	S080 - S081	S038 - S141 - 198 - 215		3.3
FP6086***	86					S090 - S092 - S166 - S091	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200		3.4
FP6101***	101					-	S027 - S035 - S113 - S132 - S148 - S176 - S228		4.2
FP6110***	110					S080	S111		5.5
FP7052***	52				KVG7 See page 99	-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66					S090 - S092 - S166	-		4.8
FP7069***	69	288	258	22		-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86					S091 - S092 - S117 - S166	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300		5.2
FP7111***	111					S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

Pump flange code to be complete with available pump interface

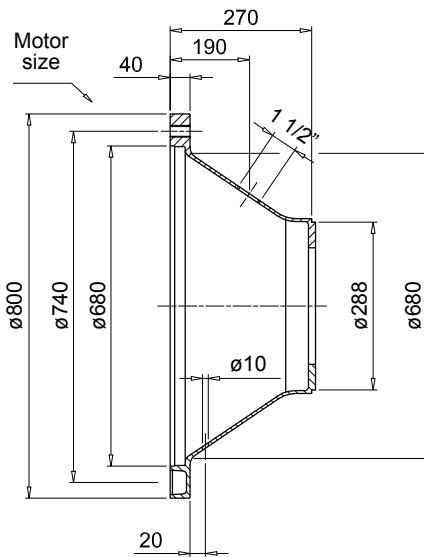
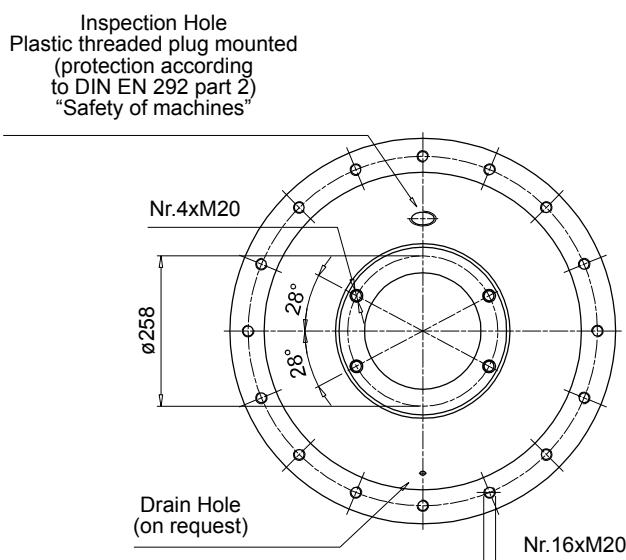
Example: FP6032S021



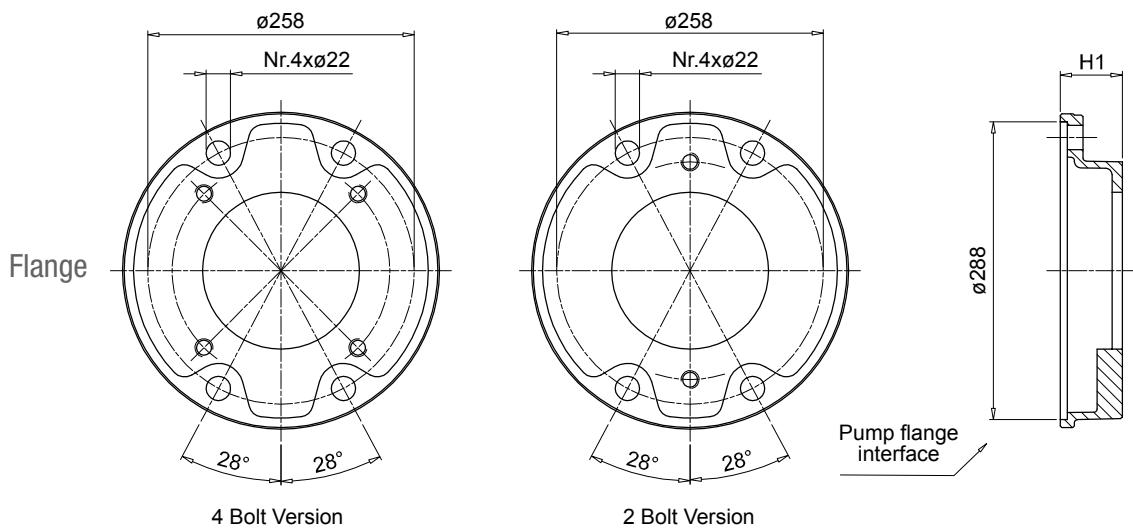
Pump flange code	H1	D1	D2	P	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP6032***	32					S081 - S082	S021 - S035		1.8
FP6045***	45					S070 - S075 - S080 - S081 - S082	S021 - S025 - S026 - S027 - S069 - S077 - S125 - S198 - S207 - S215 - S253		2.1
FP6058***	58					S079 - S080 - S081 - S082	S024 - S025 - S026 - S027 - S038 - S077 - S078 - S207 - S215 - S237		2.4
FP6070***	70	240	218	17	KVG6 See page 99	S080	-		3.0
FP6082***	82					S080 - S081	S038 - S141 - 198 - 215		3.3
FP6086***	86					S090 - S092 - S166 - S091	S021 - S026 - S027 - S077 - S078 - S114 - S132 - 198 - S200		3.4
FP6101***	101					-	S027 - S035 - S113 - S132 - S148 - S176 - S228		4.2
FP6110***	110					S080	S111		5.5
FP7052***	52				KVG7 See page 99	-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66					S090 - S092 - S166	-		4.8
FP7069***	69	288	258	22		-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86					S091 - S092 - S117 - S166	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300		5.2
FP7111***	111					S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

Pump flange code to be complete with available pump interface
Example: **FP6032S021**

1



Motor base code	Weight [kg]
BAD800A2707	31.00

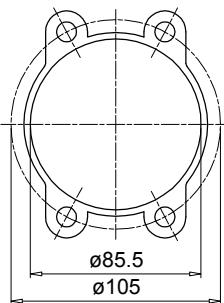
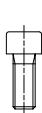


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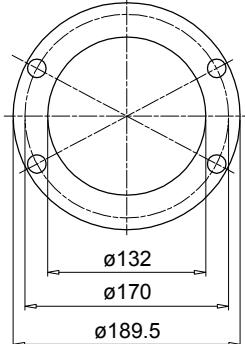
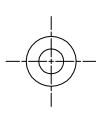
Pump flange code	H1	D1	D2	P	Mounting kit	2 Bolt	Available pump interface	4 Bolt	Weight [kg]
FP7052***	52					-	S028 - S108 - S112 - S133 - S192		4.4
FP7066***	66				KVG7	S090 - S092 - S166			4.8
FP7069***	69	288	258	22	See page 99	-	S108 - S143 - S148 - S192 - S201 - S204 - S281 - S282		4.9
FP7086***	86					S091 - S092 - S117 - S166 -	S022 - S027 - S028 - S108 - S112 - S184 - S192 - S201 - S228 - S300		5.2
FP7111***	111					S091 - S092 - S117 - S145	S028 - S108 - S112 - S133 - S184		6.3

Pump flange code to be complete with available pump interface

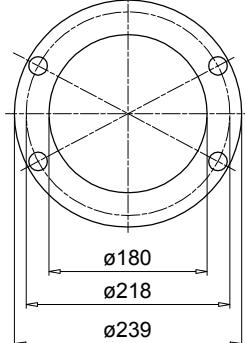
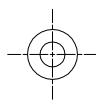
Example: **FP7052S028**

1**2****KVG1**

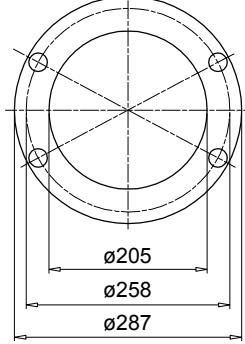
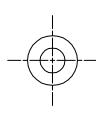
Components				
Item	Description	Q.ty	Material	Torque
1	Gasket for auxiliary flange FR1	1	Paper	-
2	Screw T.C.E.I. M8x20 UNI-5931 8.8	4	Steel	15 Nm

1**2****3****KVG5**

Components				
Item	Description	Q.ty	Material	Torque
1	Gasket for auxiliary flange FP5 / AD5	1	Paper	-
2	Screw T.C.E.I. M14x35 UNI-5931 8.8	4	Steel	90 Nm
3	Washer Schnorr 14	4	Steel	-

1**2****3****KVG6**

Components				
Item	Description	Q.ty	Material	Torque
1	Gasket for auxiliary flange FP6 / AD6	1	Paper	-
2	Screw T.C.E.I. M16x35 UNI-5931 8.8	4	Steel	130 Nm
3	Washer Schnorr 16	4	Steel	-

1**2****3****KVG7**

Components				
Item	Description	Q.ty	Material	Torque
1	Gasket for auxiliary flange FP7 / AD7	1	Paper	-
2	Screw T.C.E.I. M20x50 UNI-5931 8.8	4	Steel	200 Nm
3	Washer Schnorr 20	4	Steel	-