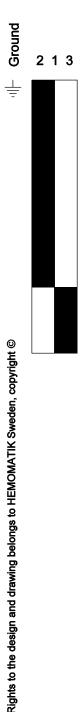
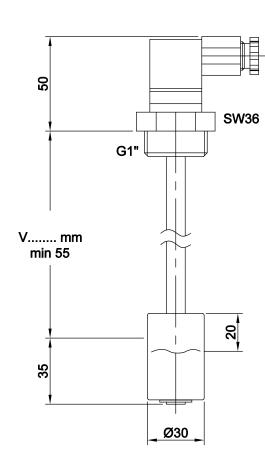
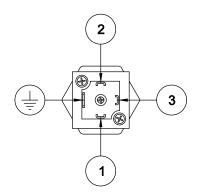
HEMOMATIK Sweden		Liquid level switch	Art.nr. HMDHI-V	
		V= mm	Drawing nr. HMDHI-V	Rev.
Approved P.L. 930611	Scale 1:2		Date 921022	Sign. MEM
		For switchpointmm, see label	Rev. date 060517	











# APPLICATION

For cable Ø6-8mm

For sensing off liquid levels to activate pumps or valves via relays or PCs, a floatswitch works equally well with conductive as with non-conductive fluids such as oils.

#### **WORKING PRINCIPLE**

The float contains a magnet. It follows the fluid along the stem. The stem is a non magnetic material with 1 to 5 built-in reedswitches.

The magnet activates each reedswitch for aprox. 10 mm. This is called a passing switch. To assure that the contact status remains unchanged the stem is provided with a stop ring below respectively above the float. This allows to determine whether the level is rising or falling.

We have chosen to define the contact status with empty tank and with the thread mounted in the upwards position.

#### MATERIALS Stem : Brass

Float : Buna-N (nitrofuel)

Fitting: POM-C
Connector: DIN 43650

Temp. range : Oil -40...+100°C (no freeze)

### **CONTACT SYMBOLS**

S = means NC low, NO going upwards O = means NO low, NC going upwards

V = change over

#### PROTECTION DEGREE

Connector : IP67 Stem : IP68

## **ELECTRICAL DATA**

Contact rating *	60 VA	
Voltage	3-230 VAC/DC	
max current	1 A	

\* = resistive load No ground = max 50 V

Note. Above values are for resistive loads. Mechanical life is 30 millions. Use series resistor for lamp load, or other suitable protection for inductive loads if the rating is higher than 1/10 of the values above.

= Switch closed

= Switch open